



EVO-1197/1198/1199

## EVO JK Front Vented Inner Fenders



**Note:** This installation process will vary with aftermarket fenders. What is shown in these instructions is how to install with factory fenders. If installing with aftermarket fenders work around these steps to install. When installing inner fenders with aftermarket fenders. Inner fenders must mount to all body connections directly and then install all other fender parts or supports to the inner fender section. Sandwiching inner fenders between. Do not mount inner fenders to outside of other parts. Removal of factory fenders can damage factory fender clips. If so these can be purchased through dealerships for replacements if needed or traditional rivits can be used in replacement. When installing with aftermarket brakeline configurations, some adjustments may be needed to fit liner properly. Do so with great care. Fit product prior to painting.



1. Assemble Inner fender parts on table prior to install. Use supplied #10 x 1/2" bolts and nylock nuts. Each inner fender is comprised of 3 main pieces (front middle rear) and 2 perforated vents (DTD Version is one piece with 2 vents, for this use supplied hardware to directly mount vents to back side of each liner). During assembly of liner, front and rear piece must be mounted on outside of inner piece. At this connection of parts, the

perforated piece both front and back should be bolted to back side of the inner piece. See image.

Drive side pieces are etched with an even part number. Passenger side pieces are etched with an odd part number. Tighten all bolts

2. Safely park and chalk vehicle on level ground with parking brake on.
3. Start on driver side. To remove your front factory fenders, begin by drilling out the 3 plastic rivets at the rear of the fender and removing them. Use a 3/16" drill bit for these.
4. Remove the panel clips using a panel clip tool or similar tool. There are a total of 4 clips.
5. Using a 10mm wrench remove the 5 bolts holding the fender in place. Save these bolts for reuse later.







6. You should now be able to work your inner fender out of the wheel well.



7. With the inner fender removed, the rest of the fender will snap out.

8. The clips that held the fender in place can be removed by squeezing the inside of the clip together, as shown, from the inside of the body sheet metal.



9. With the factory fender removed.. The factory inner fender shell will need to be trimmed to reinstall. On the factory inner fender support where it meets/mounts to the body. Measure from the outside edge of the 3 holes  $\frac{1}{2}$ " and mark. Connect the 3 dots across the entire support edge as shown.
- 10.
- 11.Using safety glass during all cutting and drilling use a cutting tool and carefully cut the outside of the plastic at the marked line.
12. Insert EVO inner fender into the wheel opening.
- 13.Loosely insert supplied 5/16" bolt into inner fender and hole in inner body substructure. Just behind headlight.
- 14.Loosely install 2 bolts at upper sub structure that hold inner fender in place without factory fender. Snug these bolts.
- 15.At rear there are 2 holes in inner fender that fit top body inner structure. With inner liner in place and located to your liking. Using a drill with socket and extension, send 2 supplied self-tapping screws into body sheet metal at these 2 hole locations. Do not over tighten. Just a light snug is sufficient.
16. Now remove the 2 upper bolts at body substructure. Reinstall factory fender in factory location with the upper 2 bolt lip of EVO liner between fender and body substructure.
- 17.Tighten all bolts. Repeat above on passenger side.