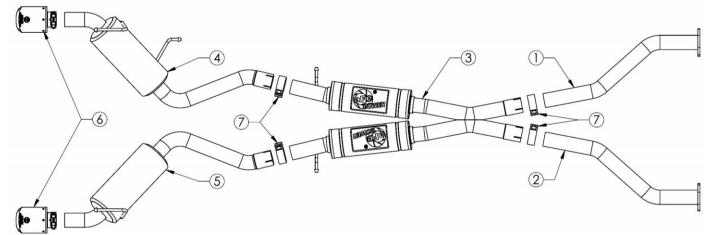


## INSTALLATION INSTRUCTIONS

**Cat-Back Exhaust** 49-36139-B

MAKE: Nissan MODEL: 370Z 49-36139-C YEAR: 09-20 49-36139-L V6-3.7L **ENGINE:** 49-36139-P



Item	Description	Part Number	Quantity
1	Driver Side Front Pipe	05-245445	1
2	Passenger Side Front Pipe	05-245446	1
3	X-Pipe	05-245447	1
4	Driver Side Tail Pipe	05-245448	1
5	Passenger Side Tail Pipe	05-245449	1
6	EXH Tip 2-1/2 In x 4-1/2 Out x 7L Bolt On Blk	49T25454-B07	2
6	EXH Tip 2-1/2 In x 4-1/2 Out x 7L Bolt On CF	49T25454-C07	2
6	EXH Tip 2-1/2 In x 4-1/2 Out x 7L Bolt On Blue	49T25454-L07	2
6	EXH Tip 2-1/2 In x 4-1/2 Out x 7L Bolt On Pol	49T25454-P07	2
7	Clamp, Band: 2-1/2"	05-41061	4

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.

Install V-band clamps with anti-seize lubricant and hand tighten only to torque specifications of 10-15 ft-lb



## **Experimental Control**

## **INSTALLATION INSTRUCTIONS**

Cat-Back Exhaust 49-36139-B

 MAKE:
 Nissan
 49-36139-B

 MODEL:
 370Z
 49-36139-C

 YEAR:
 09-20
 49-36139-L

 ENGINE:
 V6-3.7L
 49-36139-P

1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.

- 2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
- 3. For faster installation, spread out the parts of the exhaust alongside your vehicle as shown in the diagram above.
- 4. Secure the stock exhaust with jack/stands.
- 5. Remove the (x4) Nuts securing the O.E. Muffler to the O.E. Mid Pipe.
- 6. Remove the Hangers from the Rubber Isolation Mounts and remove the O.E. Muffler.
- 7. Remove the (x2) Nuts securing the O.E. Mid Pipe to the O.E Y-Pipe. Slide the O.E. Mid Pipe Hanger off the Rubber Isolation Mount and remove O.E. Mid Pipe from the vehicle.
- 8. Loosen the (x4) Nuts securing the O.E. Y-Pipe to the Catalytic Converters and remove the O.E. Y-Pipe. Retain the Gasket and hardware for installation of the TAKEDA Exhaust.
- 9. Install the TAKEDA Driver Side Front Pipe using the O.E. Nuts and Gasket.
- 10. Install the TAKEDA Passenger Side Front Pipe using the O.E. Nuts and Gasket.
- 11. Slide TAKEDA X-Pipe into TAKEDA Passenger and Driver Side Front Pipe and secure with provided 2-1/2" Band Clamps. Slide Hangers into O.E. Rubber Isolation Mounts.
- 12. Slide TAKEDA Driver Side Tail Pipe into TAKEDA X-Pipe and secure with provided 2-1/2" Band Clamp. Slide Hangers into O.E. Rubber Isolation Mounts.
- 13. Slide TAKEDA Passenger Side Tail Pipe into TAKEDA X-Pipe and secure with provided 2-1/2" Band Clamp. Slide Hanger into O.E. Rubber Isolation Mount.
- 14. Install TAKEDA Exhaust Tips.
- 15. Ensure that all the components of the aFe POWER exhaust system are aligned and are at a safe clearance from all wires, hoses, brake lines, body parts, and tires.
- 16. Start from the front of the aFe exhaust system and evenly tighten all clamps and fasteners.
- 17. Start the vehicle and check for any leaks. If any leaks are found, determine cause and repair as necessary.
- 18. Remove vehicle from jacks stands.
- 19. It is recommended to re-tighten all clamps and hardware after 50-100 miles.

Updated: March 2023