

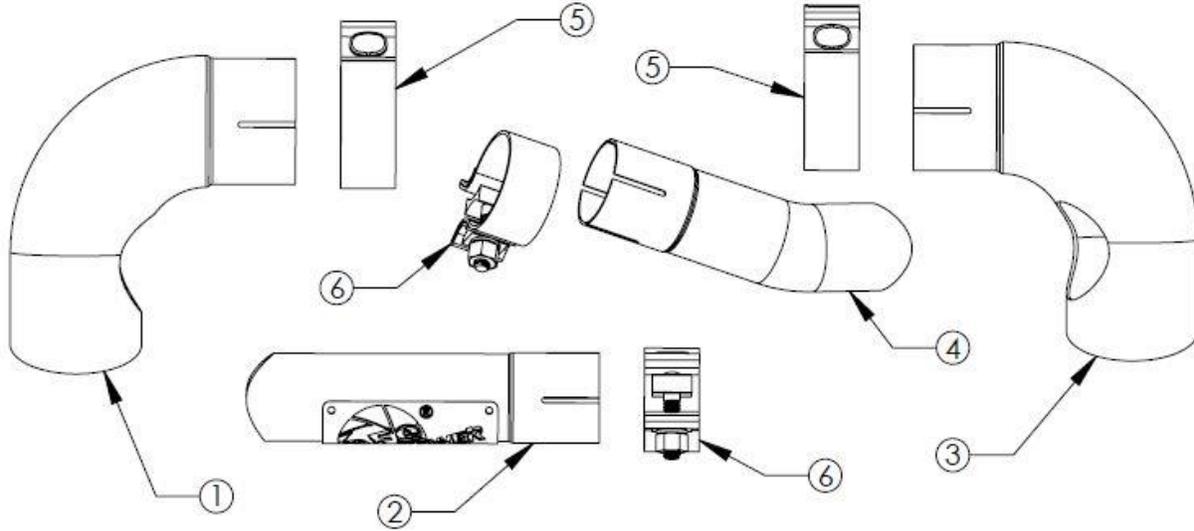


INSTALLATION INSTRUCTIONS

Hi-Tuck Exhaust Tips

49C38102-H

MAKE: Jeep
 MODEL: Wrangler JL 392
 YEAR: 2021-2023
 ENGINE: V8-6.4L



Item	Description	Part Number	Quantity
1	Tip, Left Outer	05-245426	1
2	Tip, Left Inner	05-245427	1
3	Tip, Right Outer	05-245428	1
4	Tip, Right Inner	05-245429	1
5	Clamp, Band: 2-3/4"	05-41160	2
6	Clamp, Band: 2"	05-41235	2

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.

Install V-band clamps with anti-seize lubricant and hand tighten only to torque specifications of 10-15 ft-lb.





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1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.
2. Loosen the clamps securing the OE exhaust tips.
3. Remove the OE exhaust tips.
4. Install the inner aFe POWER exhaust tips with the supplied 2" band clamps. Leave the tips loose.
5. Install the outer exhaust tips with the supplied 2-3/4" band clamps
6. Align the holes in the inner tips into the holes in the outer tips
7. Tighten all clamps.
8. It is recommended to re-tighten all clamps and hardware after 50-100 miles.

