

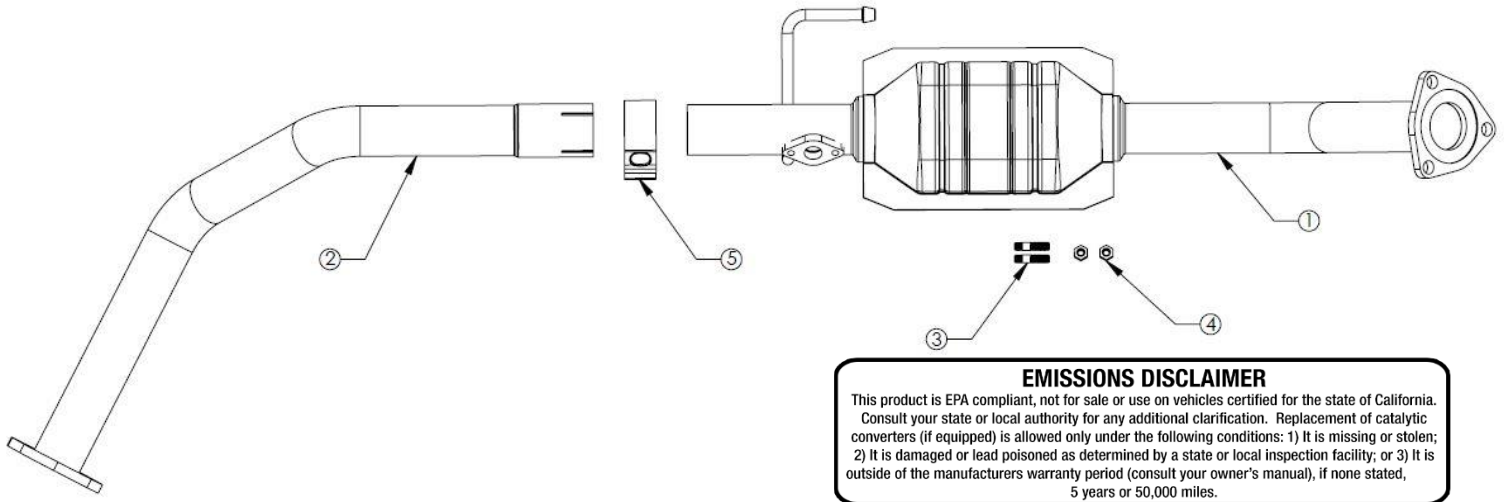


# INSTALLATION INSTRUCTIONS

Direct Fit Catalytic Converter

MAKE: Toyota  
MODEL: Sequoia  
YEAR: 01-04  
ENGINE: V8-4.7L

47-46015



**EMISSIONS DISCLAIMER**  
This product is EPA compliant, not for sale or use on vehicles certified for the state of California. Consult your state or local authority for any additional clarification. Replacement of catalytic converters (if equipped) is allowed only under the following conditions: 1) It is missing or stolen; 2) It is damaged or lead poisoned as determined by a state or local inspection facility; or 3) It is outside of the manufacturers warranty period (consult your owner's manual), if none stated, 5 years or 50,000 miles.

Item	Description	Part Number	Quantity
1	Catalytic Converter, Driver Side	05-245368	1
2	Rear Pipe, Drivers Side	05-245369	1
3	Stud, M8 x 1.25 x 35	05-46056	2
4	Nut, M8 x 1.25	05-46057	2
5	2" Band Clamp	05-41235	1

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.

Install V-band clamps with anti-seize lubricant and hand tighten only to torque specifications of 10-15 ft-lb.

1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.
2. For faster installation, spread out the parts of the exhaust alongside your vehicle as shown in the diagram above.
3. Secure the stock exhaust with jack/stands.
4. Disconnect the Oxygen Sensor, Remove the 2 nuts, O2 protector and the sensor from the vehicle
5. Remove the 3 nuts on the front side and 2 bolts at the rear and remove the catalytic converter from the vehicle.
6. Inspect the OE gaskets and re-use or replace as necessary.
7. Install Slide the 2" Band Clamp and aFe POWER Rear pipe onto the Catalytic Converter, and loosely tighten clamp
8. Install the aFe POWER catalytic converter using the OE Hardware. Torque the two rear bolts to 35 ft-lb, and the three front nuts to 46 ft-lb.
9. Install the O2 Sensor onto the aFe POWER catalytic converter using the supplied hardware. Tighten the nus to 14 ft-lb.
10. Ensure that all the components of the aFe POWER exhaust system are aligned and are at a safe clearance from all wires, hoses, brake lines, body parts, and tires.
11. Start from the front of the aFe exhaust system and evenly tighten all clamps and fasteners.
12. Start the vehicle and check for any leaks. If any leaks are found, determine cause and repair as necessary.
13. It is recommended to re-tighten all clamps and hardware after 50-100 miles.