

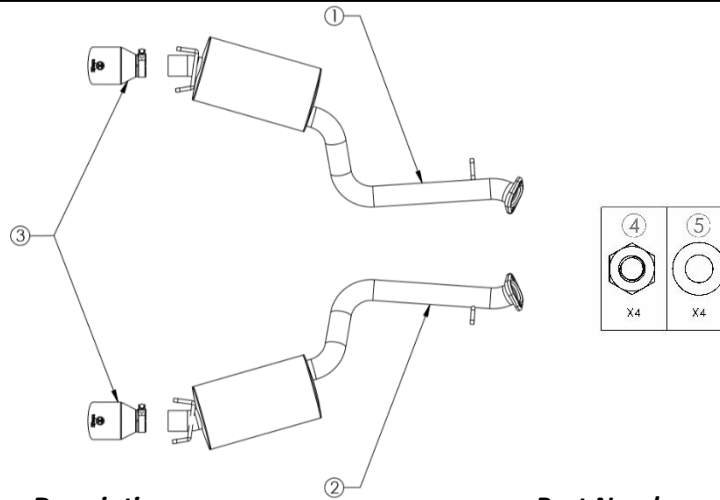


INSTALLATION INSTRUCTIONS

Axle-Back Exhaust

MAKE: Lexus
MODEL: IS350/IS200t/IS250/IS300
YEAR: 14-23/16-17/14-15/18-23
ENGINE: V6-3.5L /L4-2.0L/V6-2.5L/L4-2.0L

49-36060-B
 49-36060-C
 49-36060-L
 49-36060-P

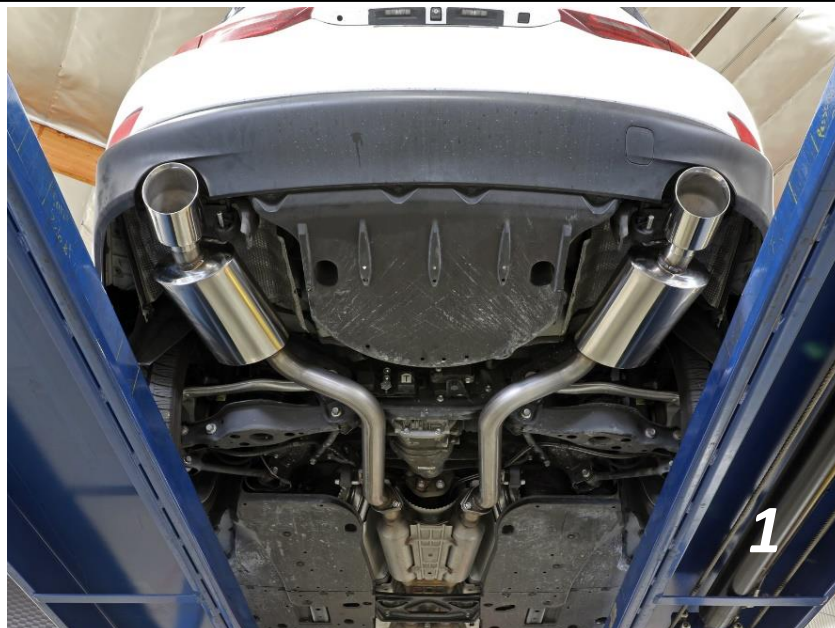


Item	Description	Part Number	Quantity
1	Driver Side Muffler Assembly	05-245267	1
2	Passenger Side Muffler Assembly	05-245268	1
3	EXH Tip 2-1/2 In x 4-1/2 Out x 7L Bolt-On Blk	49T25454-B07	2
3	EXH Tip 2-1/2 In x 4-1/2 Out x 7L Bolt-On CF	49T25454-C07	2
3	EXH Tip 2-1/2 In x 4-1/2 Out x 7L Bolt-On Blue	49T25454-L07	2
3	EXH Tip 2-1/2 In x 4-1/2 Out x 7L Bolt-On Pol	49T25454-P07	2
4	Nut, M10 x 1.25	03-50400	4
5	Washer, Flat M10: 20mm OD/ 10.5mm ID	03-50470	4

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.

Install V-band clamps with anti-seize lubricant and hand tighten only to torque specifications of 10-15 ft-lb.





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49-36060-B
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1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.
2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
3. For faster installation, spread out the parts of the exhaust alongside your vehicle as shown in the diagram above.
4. Secure the stock exhaust with jack/stands.
5. Remove the O.E. bolts and nuts from the O.E. stock exhaust system and remove O.E. stock driver and passenger muffler assemblies. Do not discard O.E. gaskets and hardware.
6. Using the O.E. gasket, spring, and bolt with the provided nut and washer install the Driver Side Muffler Assembly.
7. Using the O.E. gasket, spring, and bolt with the provided nut and washer install the Passenger Side Muffler Assembly.
8. Install exhaust tips onto Driver and Passenger Side Muffler Assemblies, adjust tips to the desired location and orientation.
9. Ensure that all the components of the aFe POWER exhaust system are aligned and are at a safe clearance from all wires, hoses, brake lines, body parts, and tires.
10. Start from the front of the aFe exhaust system and evenly tighten all clamps and fasteners.
11. Start the vehicle and check for any leaks. If any leaks are found, determine cause and repair as necessary.
12. Remove vehicle from jacks stands.
13. It is recommended to re-tighten all clamps and hardware after 50-100 miles.