advanced FLOW engineering

Instruction Manual

P/N: 77-47006 SCORCHER GT POWER MODULE

Make: **Mazda**	Model: **3**	Year: **2021-2023**	Engine: **L4-2.5L (t)**
Make: **Mazda**	Model: **6**	Year: **2018-2021**	Engine: **L4-2.5L (t)**
Make: **Mazda**	Model: **CX-30**	Year: **2021-2023**	Engine: **L4-2.5L (t)**

THIS IS A HIGH-PERFORMANCE PRODUCT: Do not use this product until you have carefully read the following agreement and installation instruction. This sets forth the terms and conditions for the use of this product. The installation of this product indicates that the BUYER has read and understands this agreement and accepts its terms and conditions.

DISCLAIMER OF WARRANTY AND LIMITATION OF LIABILITY: Advanced FLOW Engineering, Inc. (also known as aFe or aFe POWER) and its successors, distributors, jobbers, and dealers (hereafter "SELLER") shall in no way be responsible for the product's improper use and service. It is the installer's responsibility to check for proper installation and if in doubt, contact the manufacturer. The SELLER assumes no liability regarding the improper installation or misapplication of its products. BUYER acknowledges it has had the opportunity to fully inspect the product. Accordingly, BUYER acknowledges that the product is being sold in "AS IS/WHERE IS" condition. SELLER shall not be held liable for special, indirect, incidental or consequential damages of any nature with respect to the products (including, without limitation, lost profits, lost sales, loss of production, property damage, personal injury or loss or damage resulting from interruption or failure in operation of the products) and BUYER hereby expressly waives and disclaims all such liability claims. The BUYER acknowledges and agrees that the disclaimer of liability contained herein is a material term of the sale of the product and, to the fullest extent permitted by law, BUYER shall defend, indemnify and hold SELLER harmless from any and all claims, demands, causes of action, controversies, liabilities, fines, losses, costs and expenses (including, but not limited to attorneys' fees, expert witness expenses and litigation expenses) arising from or related to SELLER's products.

Before proceeding with the installation:

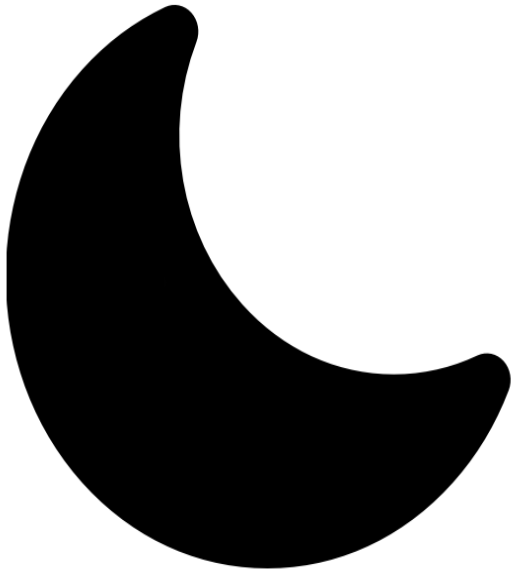
- Please read the entire instruction manual before proceeding.
- Ensure all components listed are present.
- If you are missing any of the components, call customer support at 951-493-7185.
- Ensure you have all necessary tools before proceeding. Do not attempt to work on your vehicle when the engine is hot.

Emission Disclaimer: This product is not currently CARB exempt and is not available for purchase in California or for use on any vehicle registered with the California Department of Motor Vehicles.

Label	Qty.	Description	Part Number
A	1	Module	R77-47007
B	1	LED Switch	05-70029
C	2	Velcro (2” Inches)	05-01244
D	4	Cable Ties	05-60167

Attention: The use of 91 or higher octane is highly recommended when using the Scorcher GT Power Module in Race Mode for the most gain and consistency in power.

REMOVAL



SLEEP MODE

Figure A

Refer to Figure A for Step 1

Step 1: Before installing your aFe POWER module, you will have to place your vehicle's ECU in sleep mode. In order to do this, you will need to do the following:

- If the engine is cold: open the hood, close the doors, lock the car and wait 30 seconds.
- If the engine is warm: open the hood, close the doors, lock the car and wait 20 minutes.
- If the engine is warm and you can't wait 20 minutes: disconnect the battery.

Note: Do NOT open doors or start vehicle while one of the sensors is disconnected. This could create a check engine light

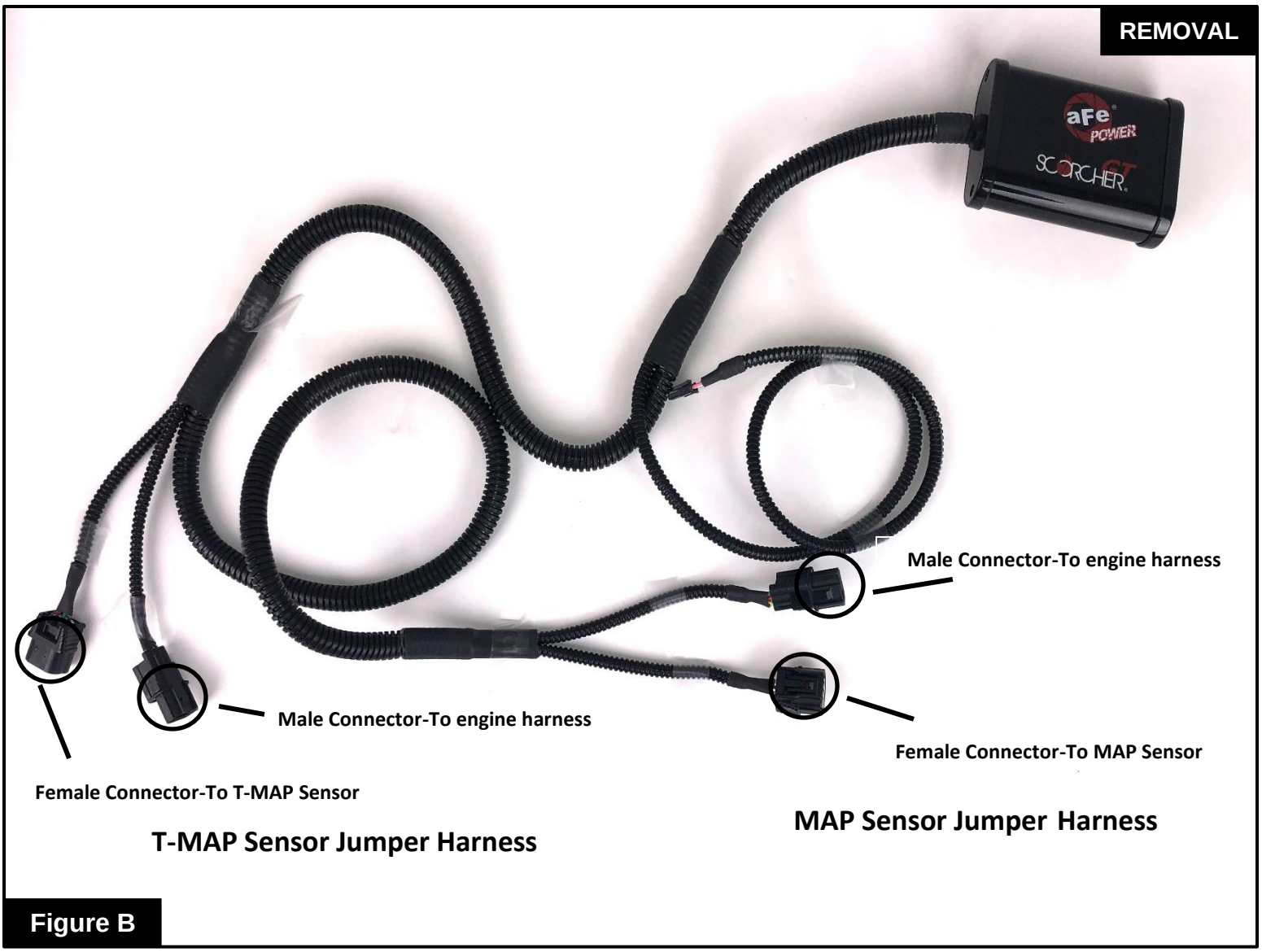


Figure B

Refer to Figure B for Step 2

Step 2: Refer to the diagram to identify the connectors and their corresponding sensors that they plug into.

- The MAP sensor jumper harness will be the longer set of wires.
- The T-MAP sensor jumper harness will be the shorter set of wires.

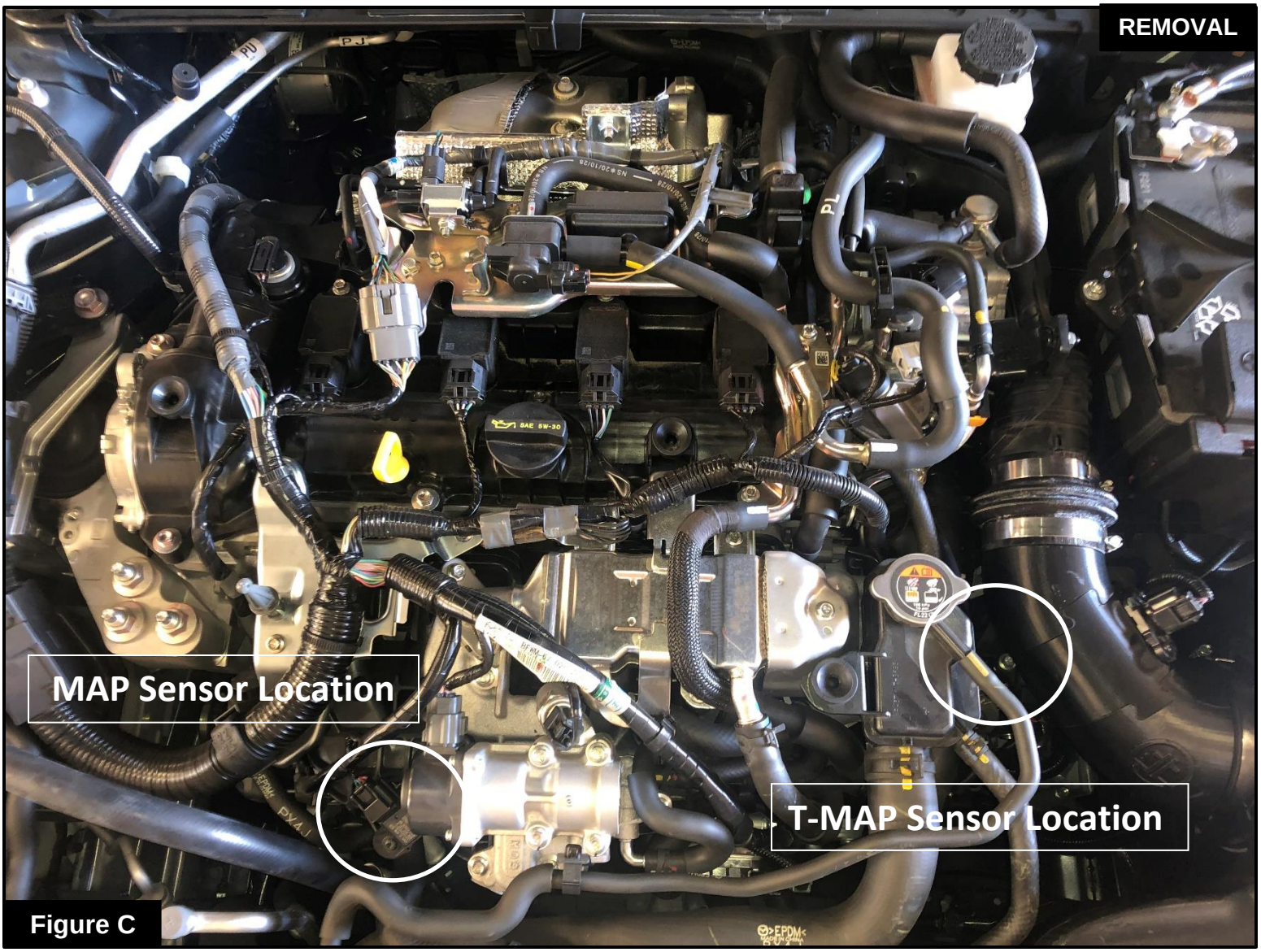


Figure C

Refer to Figure C for Steps 3-6

Step 3: Lift up on the engine cover and remove it from the engine bay to gain access to the sensors needed for installation of the power module.

Step 4: See picture for the locations of the Manifold Absolute Pressure (MAP) sensor and the Turbo Manifold Absolute Pressure (T-MAP) sensor.

Step 5: The MAP sensor is located on top of the intake manifold on the passenger side of the engine bay. It has a 4-wires connector.

Step 6: The T-MAP sensor is located on the turbo manifold on the driver side of the engine bay, below the intake tube. It has a 3-wires connector.

Figure D

Refer to Figure D for Step 7

Step 7: Disconnect the MAP sensor by pressing down on the connector and sliding it out of the sensor.

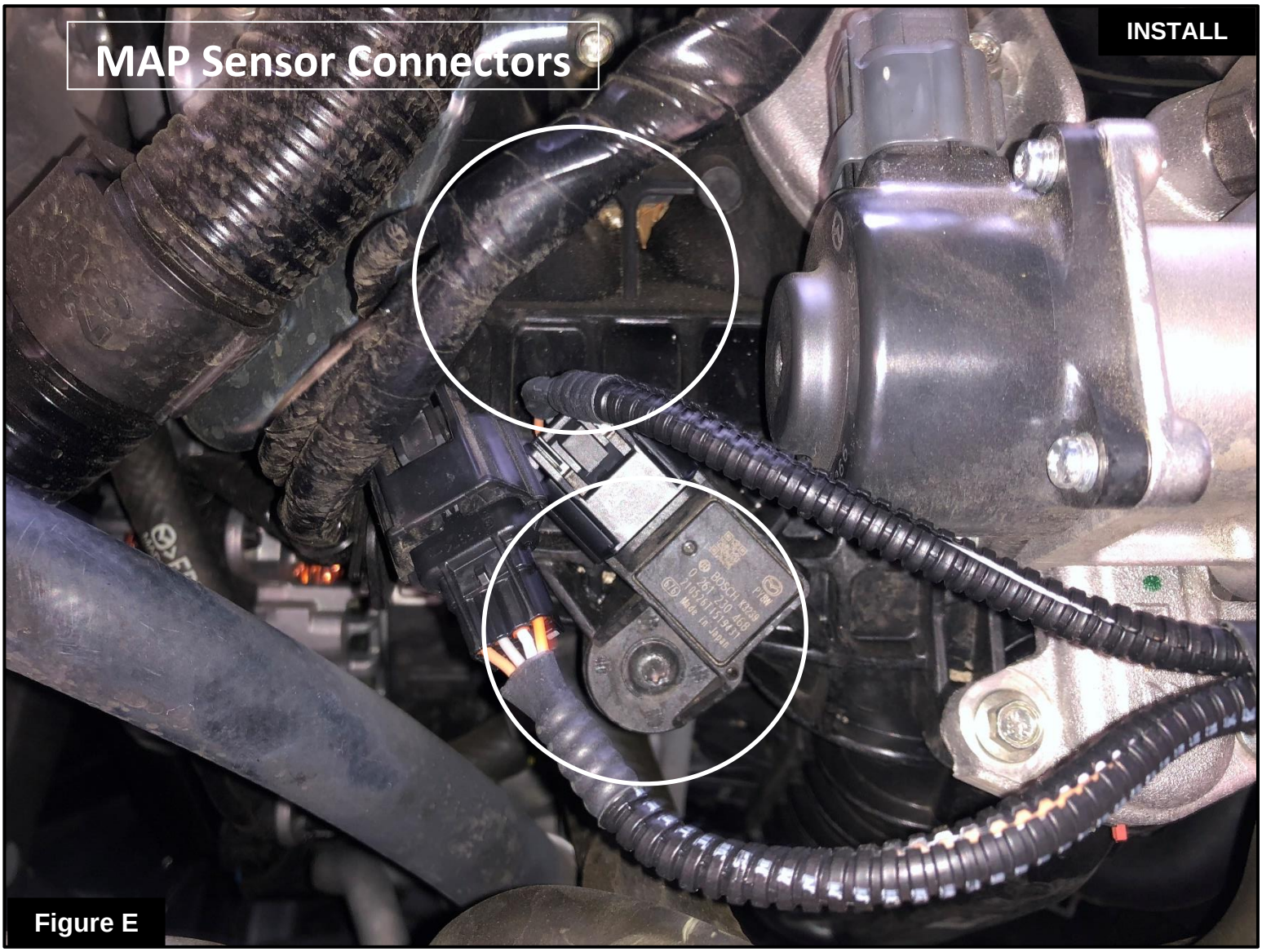


Figure E

Refer to Figure E for Steps 8-10

Step 8: Locate the MAP sensor jumper harness on the aFe POWER harness. It is the second, longer set of connectors coming out of the aFe POWER module. It is labeled “MAP”.

Step 9: Plug the female connector of the aFe POWER harness to the MAP sensor, then take the male connector of the aFe POWER harness and connect it to the female connector of the engine harness.

Step 10: Check with the picture to make sure the connectors are fully seated.

Make sure that the connections are fully engaged and not reversed. Usually, connectors make a snapping sound when fully engaged.

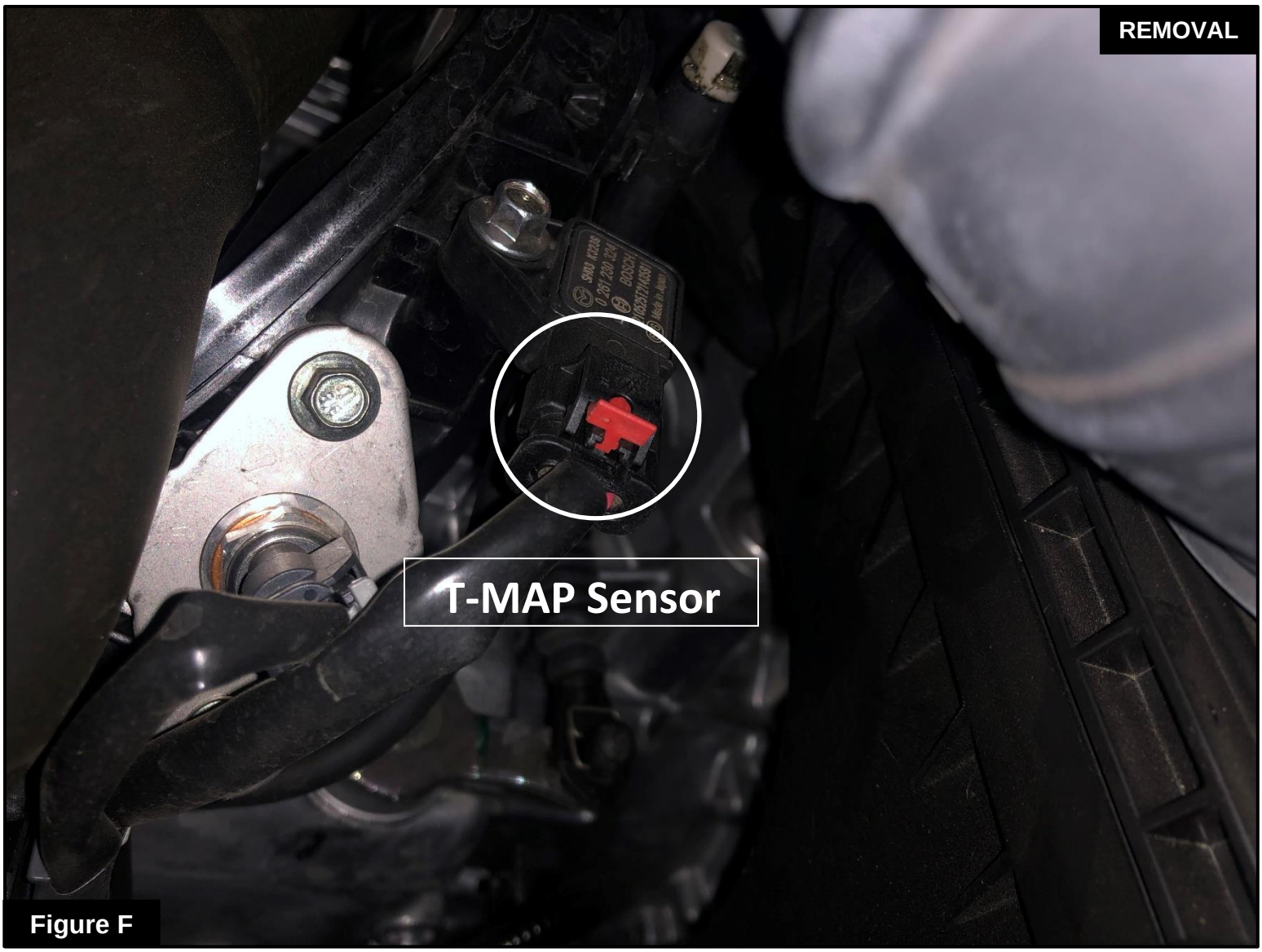


Figure F

Refer to Figure F for Steps 11-12

Step 11: Locate the T-MAP sensor on the turbo manifold on the driver side of the engine bay, located below the intake tube.

Step 12: Disconnect the T-MAP sensor by pulling back on the red locking tab, pressing down on the connector, and sliding it out of the sensor.

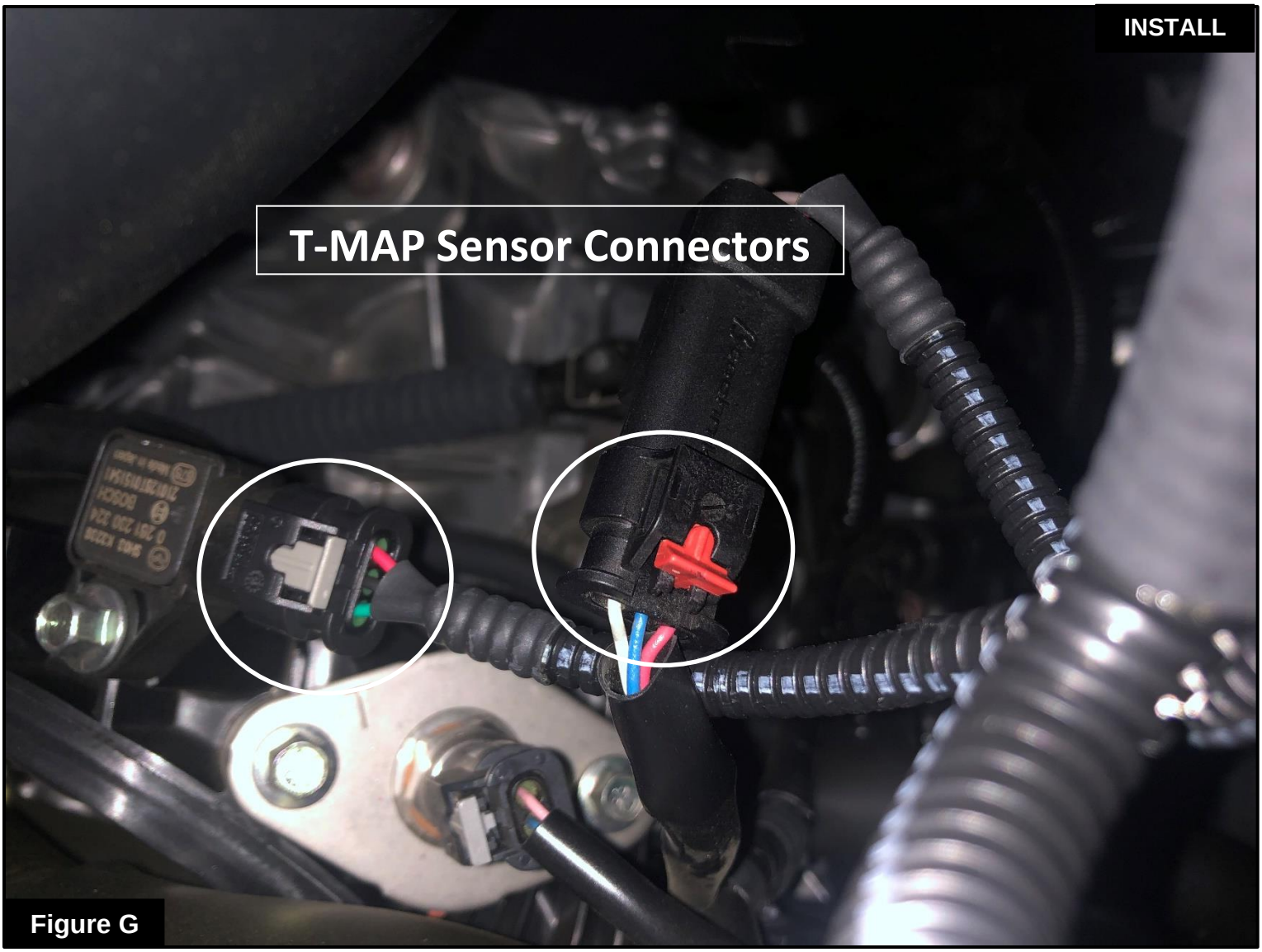


Figure G

Refer to Figure G for Steps 13-15

Step 13: Locate the T-MAP sensor jumper harness on the aFe POWER harness. It is the shorter, first set of connectors coming out of the aFe POWER module. It is labeled “T-MAP”.

Step 14: Plug the female connector of the aFe POWER harness to the T-MAP sensor, then take the male connector of the aFe POWER harness and connect it to the female connector of the engine harness. Make sure to push the locking tabs back into place on both the engine harness and the aFe POWER harness.

Step 15: Check with the picture to make sure the connectors are fully seated.

Make sure that the connections are fully engaged and not reversed. Usually, connectors make a snapping sound when fully engaged.

Figure H

Refer to Figure H for Steps 16-19

Step 16: Select a location to mount the Scorcher GT using the provided velcro strips. We recommend that the module be mounted in a place that is dry, away from extreme heat and moving parts.

Step 17: For our installation, we found the best location to be on top of the fuse box located on the driver side of the vehicle.

Step 18: Route the harness wires and secure them using the included zip ties for a neat installation.

Step 19: Re-install the engine cover.

The doors can now be opened to install the LED Switch.

Figure I

Refer to Figure I for Steps 20-21

Step 20: Select the desired location for the LED switch. Route the cable on the back of the switch to exit towards the top or the bottom of the switch.

Step 21: Use the provided double sided tape to secure the LED switch in the desired location.

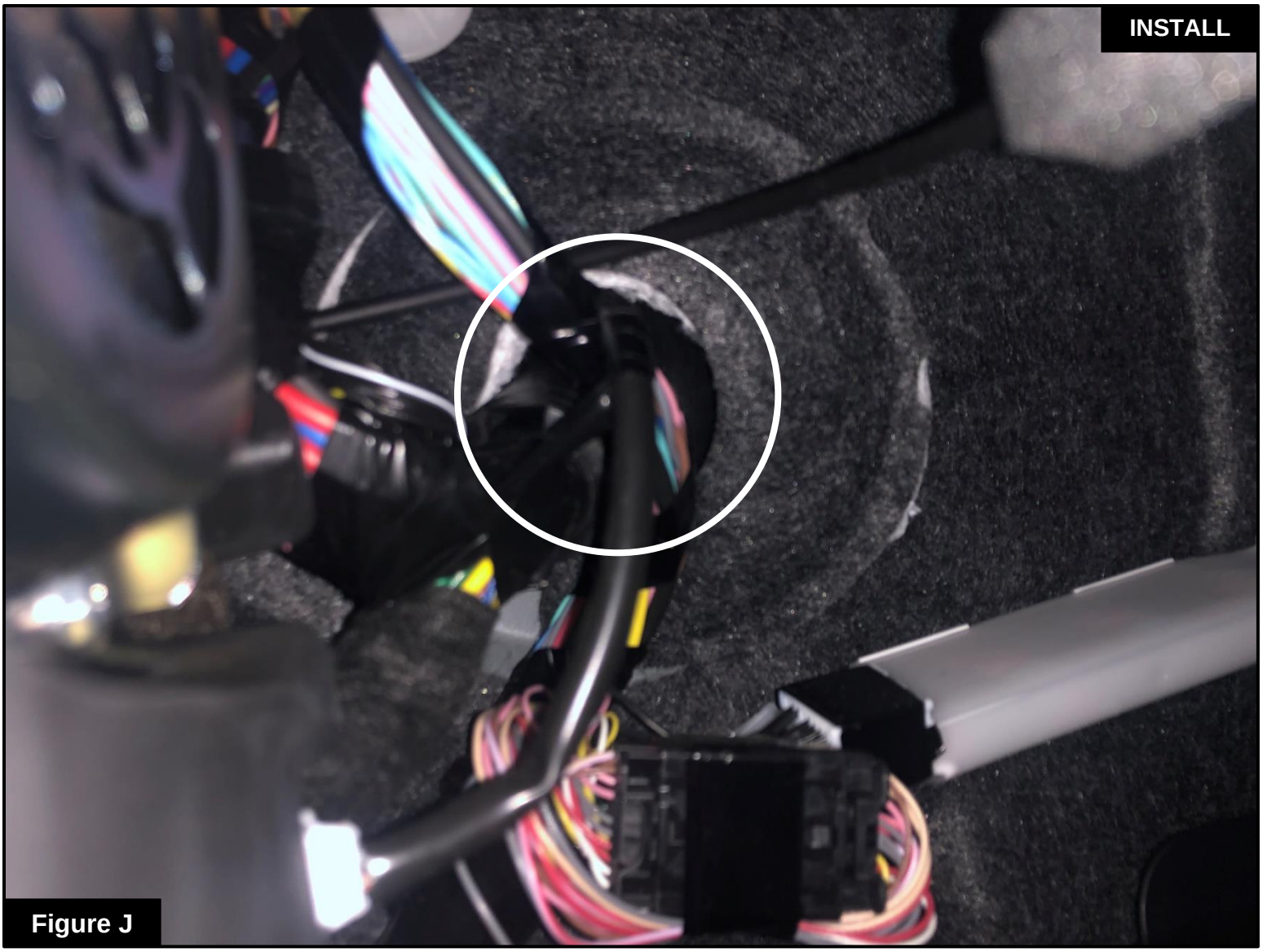


Figure J

Refer to Figure J for Steps 22-24

Step 22: Carefully route the switch cable behind the steering wheel cover or cabin trim cover. For the cleanest install, partially remove the cabin trim cover and run the LED swith wire between the trim panels.

Step 23: Locate the engine bay wiring access slot below the driver side kick panel.

Step 24: Route the switch cable through the firewall and into the engine bay using this slot.

Figure K

Refer to Figure K for Steps 25-26

Step 25: Plug the end of the LED switch cable to the aFe POWER harness inside the engine compartment.

Step 26: Secure all wires away from any extreme heat and moving parts with the provided zip ties. Make sure all connections are secured and fully engaged.

The installation of the module itself is now complete. Keep reading the installation instructions to learn how to use all of its features.

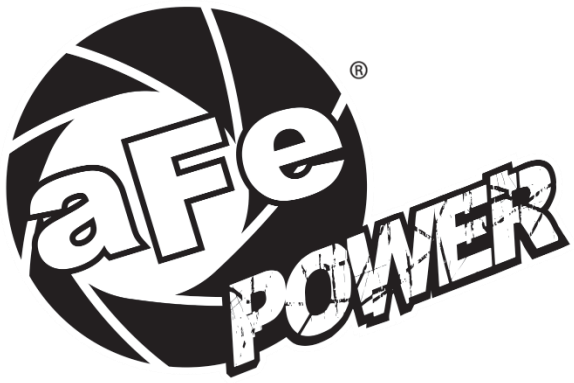
Figure L

Refer to Figure L (LED Switch)

When turning on the vehicle, each LED will flash, and it will stop at its last setting. The LED on the switch represents the different levels of power.

- Green LED: Stock
- Yellow LED: Sport
- Orange LED: Sport+
- Red LED: Race

Use the grey button to select the desired setting. Power adjustments can be done at any time while the unit is on.



advanced FLOW engineering, inc.
252 Granite Street Corona, CA 92879
https://afepower.com/contact