

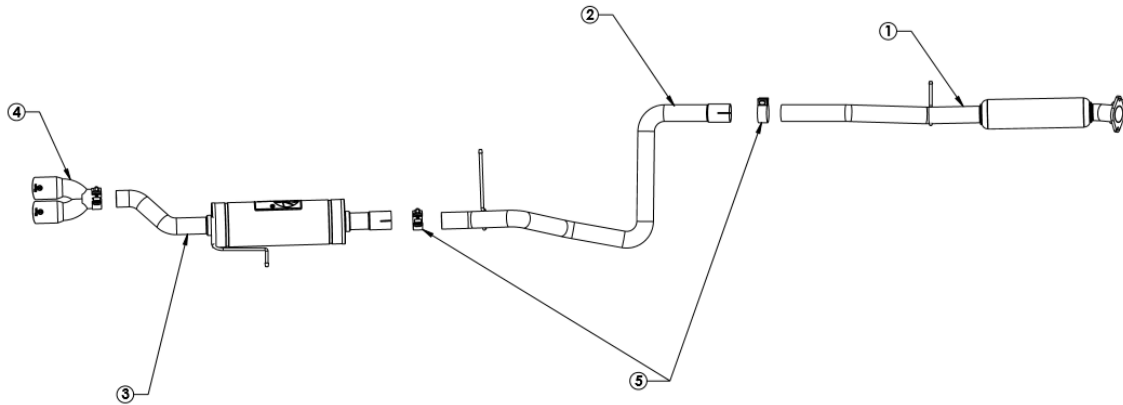


INSTALLATION INSTRUCTIONS

Cat-Back Exhaust

MAKE: Ford
MODEL: Fiesta
YEAR: 2014-2019
ENGINE: L4-1.6L

49-33134-B
49-33134-P



Item	Description	Part Number	Quantity
1	Resonator Assembly	05-245216	1
2	Mid Pipe Assembly	05-245217	1
3	Muffler Assembly	05-245218	1
4	EXH Tip 2-1/2 In x 3 Out x 9-1/2L Bolt-On Blk	49T25364-B10	1
4	EXH Tip 2-1/2 In x 3 Out x 9-1/2L Bolt-On Blk	49T25364-P10	1
5	2-1/4" Band Clamp	05-41210	2

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.



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1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.
2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
3. For faster installation, spread out the parts of the exhaust alongside your vehicle as shown in the diagram above.
4. Secure the stock exhaust with jack/stands.
5. Cut O.E. exhaust in front of the rear suspension (See image 2). Slide the hangers off the rubber isolation mounts and remove the rear of the O.E. exhaust.



6. Remove the O.E. bolts and nuts at the front flange, do not discard gasket, slide hangers off the rubber isolation mounts and remove the front part of the O.E. exhaust system.
7. Slide the Resonator Assembly into the isolation mounts. Using the O.E. bolts, nuts and gasket connect the two flanges together but do not fully tighten.
8. Using the provided band clamp install the Mid Pipe Assembly.
9. Using the provided band clamp install Muffler Assembly.
10. Install exhaust tip onto the Tail-Pipe Assembly and adjust the tip to the desired location and orientation.
11. Ensure that all the components of the TAKEDA exhaust system are aligned and are at a safe clearance from all wires, hoses, brake lines, body parts, and tires.
12. Start from the front of the TAKEDA exhaust system and evenly tighten all clamps and fasteners.
13. Start the vehicle and check for any leaks. If any leaks are found, determine cause and repair as necessary.
14. Remove vehicle from jacks stands.
15. It is recommended to re-tighten all clamps and hardware after 50-100 miles.