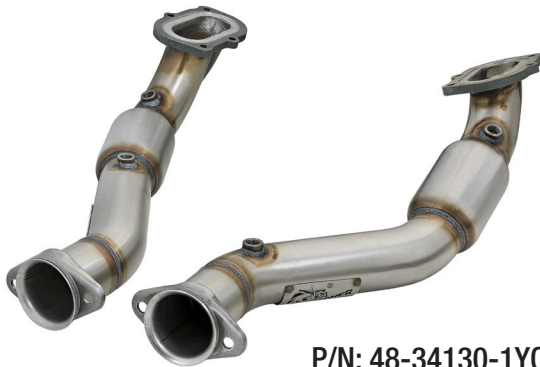




INSTALLATION INSTRUCTIONS

MAKE: Chevrolet
MODEL: Corvette / Z06 (C7)
YEAR: 2014-2018
ENGINE: V8-6.2L & Supercharged

Twisted Steel Mid Pipe 48-34130-1YC (w/Cats)



P/N: 48-34130-1YC shown.

Parts Included

- (P/N 05-145144) S/A Tube, Right Pipe (-YC)
- (P/N 05-145143) S/A Tube, Left Pipe (-YC)

CAUTION: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. aFe recommends professional installation on our products.

Step 1: (Read Instructions prior to installation) for faster removal and installation of exhaust a trained professional is recommended for this procedure.

Step 2: Secure stock exhaust with jack/stands.

Step 3: Disconnect negative battery terminal.

Step 4: Remove the tunnel brace.

Step 5: Remove (x4) nuts on the OE X-pipe.

Step 6: Remove the (x4) nuts on the right exhaust manifold

Step 7: Loosen the 2 motor mount bolts on the right side motor mount and raise the motor slightly.

Step 8: Remove both o2 sensors on the right side OE mid pipe.

Step 9: Remove the right side OE mid pipe.

Step 10: Remove all (x4) studs on the right side exhaust manifold.

Step 11: Install the right side aFe mid pipe using the OE gasket, studs, & nuts.

(Do not fully tighten yet)

Step 12: Re-install the right side front and rear o2 sensors on the aFe mid pipe.

Step 13: Re-install the right side motor mount bolts and tighten.

Step 14: Remove the (x4) nuts on the left exhaust manifold.

Step 15: Loosen the 2 motor mount bolts on the left side motor mount and raise the motor slightly.

Step 16: Remove both o2 sensors on the left side OE mid pipe.

Step 17: Remove the left side OE mid pipe.

Step 18: Remove all (x4) studs on the left side exhaust manifold.

Step 19: Install the left side aFe mid pipe using the OE gasket, studs, & nuts.

(Do not fully tighten yet)

Step 20: Re-install the left side motor mount bolts and tighten.

Step 21: Once aligned and you're satisfied with proper alignment of the aFe mid pipes, you may now tighten completely.

Step 22: Re-install the tunnel brace.

Step 23: Reconnect battery.

Step 24: Double check all work and ensure everything is tight.

Step 25: Start the vehicle and check for any leaks.

Step 26: Congratulations, your system is now complete and fully installed! It is recommended to re-tighten all clamps and bolts after 50-100 miles. Thank you for choosing aFe POWER.