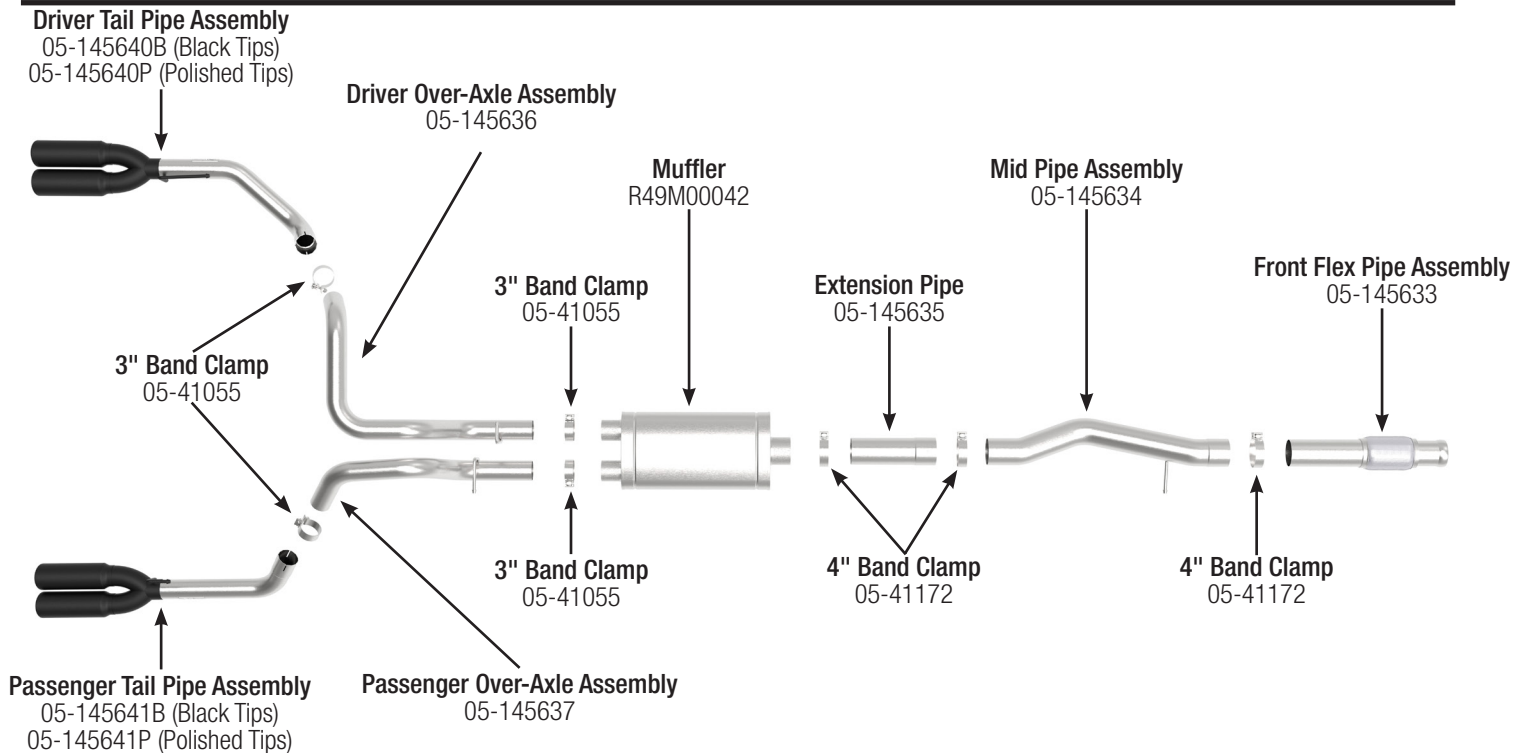




INSTALLATION INSTRUCTIONS

MAKE: GM
MODEL: Silverado / Sierra
YEAR: 2019-2023
ENGINE: V8-6.2L

**Vulcan Series
Cat-Back Exhaust**
49-34102-B (Black Tips)
49-34102-P (Polished Tips)



Caution: aFe recommends professional installation on our products. Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Step 1: (Read instructions prior to installation.) It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.

NOTE: THIS EXHAUST ONLY FITS THE TRUCKS WITH FACTORY DUAL CUT-OUTS IN THE REAR BUMPER.

Step 2: Remove the O.E. exhaust all the way up to the ball flare connection at the y-pipe.

Step 3: Remove the O.E. tips by popping the plastic shield off both bottom corner steps and removing the (x1) screw under the bumper. Then remove the (x6) screws on the top and bottom of the inside of the step. Then unbolt the (x2) screws holding reverse sensors on the inside of the bumper. Now you can remove the step insert and will allow you to reach in and unbolt the (x2) bolts holding in the O.E. tip.

Step 4: Install the aFe POWER front pipe using the O.E. band clamp.

Step 5: Install the Mid Pipe pipe using the provided band clamp.

Step 6: Install the extension pipe using the provided band clamp. Only install the extension pipe for the crew cab / standard bed 156" wheelbase. Do not use extension pipe for the crew cab / short bed or the double cab / standard bed 147" wheelbase.

Step 7: Install the passenger's side over-axle pipe using the provided band clamp and O.E. isolation mounts.

Step 8: Install the driver's side over-axle pipe using the provided band clamp and O.E. isolation mounts.

Step 9: Install the passenger's side tail pipe with tip using the provided band clamp and O.E. isolation mount.

Step 10: Install the driver's side tail pipe with tip using the provided band clamp and O.E. isolation mount.

Step 11: Align the exhaust system. Starting from the front of the vehicle, begin tightening down all clamps and hardware.

Step 12: Re-install the step insert using the (x6) O.E. screws the plastic shield on the step using the (x1) O.E. screw. Then re-install the reverse sensors back into place using the (x2) O.E. screws.

Step 13: Congratulations your exhaust is now complete. It is recommended to re-check and tighten all exhaust components 50-100 miles after installation.