



**advanced FLOW engineering**

**Instruction Manual** P/N: 46-70090 / 46-70092 / 46-70093

Make: **Dodge** Model: **RAM 2500/3500** Year: **2003-2005** Engine: **L6-5.9L (td)**

Also Fits:

**RAM 2500**

**2003-2011**

**Automatic Gas Trucks**



- Please read the entire instruction manual before proceeding.
- Ensure all components listed are present.
- If you are missing any of the components, call customer support at 951-493-7100.
- Ensure you have all necessary tools before proceeding.
- Do not attempt to work on your vehicle when the engine is hot.
- Disconnect the negative battery terminal before proceeding.
- Retain factory parts for future use.

Label	Qty.	Description	Part Number
A1	1	Diff. Cover - Raw, Machined Fins (46-70090)	05-60073A
A2	1	Diff. Cover - Black, Machined Fins; Pro Series (46-70093)	05-60073
A3	1	Diff. Cover - Black, Machined Fins; Street Series (46-70092)	05-60073
B	1	Plug, 1" - 11.5 NPT(46-70093)	03-50390
C	1	Plug, 3/4" - 14 NPTF Magnet	03-50222
D	2	Plug, Hex Head Socket, 1.8" - 27 NPT (Zn Plt)	03-50029
E	1	Plug, 3/4" - 14 NPTF	03-50391
F	14	Flat Washers	03-50228
G	14	Socket Head Cap Screws	03-50225
H	1	O-Ring	05-60168
I	1	Strap, Ratchet w/ S-Hook 1"x 10"	05-60085
J	1	Porthole View Gauge (Included in 46-70092)	03-50224
K	1	Plug, 6" Deep Reach, Magnet (Included in 46-70092)	03-50223

Installation will require the following tools:

13mm socket, 6mm Allen bit w/ 3/8" ratchet drive, ratchet, 3/8" drive torque wrench, 1/2" drive ratchet, 3/16 Allen key & oil drain pan, gasket scraper, a clean lint free rag & teflon pipe sealant tape

Warranty Information available at: <https://afepower.com/contact#warranty>

A1



B

A2



A3



D



H



E



G



F



C



I



K

J



**Figure A**

**Refer to Figure A for steps 1-2**

Step 1: Park your truck on level ground and apply the parking brake.

Step 2: Position a drain pan under the differential cover.



### **Refer to Figure B for steps 3-4**

Step 3: Using a 13mm socket, remove all but one bolt at the top of the differential cover.

Step 4: Loosen but do not remove the remaining bolt. Break the seal on the cover and the oil will start to drain.

**Note: You may need to pry the cover so that the old oil can start to drain. If so, use a gasket scraper starting at the bottom of the cover and carefully insert and pry off. Do not gouge sealing surface.**





Figure C

**Refer to Figure C for steps 5-7**

Step 5: Remove the last bolt and allow the old oil to drain..

Step 6: Use a clean lint free rag and wipe down the remaining oil from the housing and scrape the gasket surface clean. This surface must be clean for the o-ring to seal.

Step 7: Before installing the aFe differential cover check the surface of the differential housing for any irregularities. Should there be any, carefully remove the high spots using a smooth flat file.

DO NOT "ROUND OFF" THE FLAT GASKET SURFACE!



Figure D

**Refer to Figure D for steps 8-11**

- Step 8: Apply teflon tape on the threads of all the plug components before installing.
- Step 9: Install the 1/8" NPT plug into the top of the aFe differential cover and tighten.
- Step 10: Install the 3/4" NPT magnetic drain plug into the bottom of the aFe differential cover and tighten.

**When installing kit number 46-70090 & 46-70093 only:**

- Step 11: Install the large 1" NPT plug into the large hole on the side of the differential cover (not shown).

**Note: Do not overtighten NPT plugs.**



Figure E

**Refer to Figure E for step 12**

Step 12: Lightly coat the supplied o-ring with oil and install onto the aFe differential cover.





Figure F

**Refer to Figure F for steps 13-15**

Step 13: Install the aFe differential cover by aligning the bolt holes and start one of the new allen cap screws and washers in the top bolt hole.

Step 14: Continue around the bolt pattern until all 14 screws and washers are installed finger tight.

Step 15: Using a 6mm hex bit, torque the allen cap screws to 16 ft-lbs. in a criss cross pattern.

**Figure G****Refer to Figure G for step 16-17**

Step 16: Fill the aFe differential cover using new oil. Fill till the oil runs out of the 1/8" NPT plug in the side of the differential cover (approximately 4.5 quarts).

Step 17: Install the 1/8" NPT plug on the side of the aFe Differential cover.

**Note: If your vehicle has been modified or lifted and your axle is rotated, you will need to check if you have the correct level of oil in the differential for your vehicle.**

INSTALL



Figure I

**Refer to Figure I for step 18**

**If installing kit 46-70092:**

Step 18a: Install the 3/4" NPT plug in the top of the aFe differential cover and tighten.

**If installing kit 46-70090 & 46-70093:**

Step 18b: Install the 3/4" NPT 6" deep reach magnet into the top of the aFe differential cover and tighten.

**Do not over tighten NPT plugs**

**Figure J****Refer to Figure J for step 19**

Step 19: If needed, use the strap provided to secure the spare tire towards the rear of the truck. This will allow for extra clearance between the spare tire and the aFe differential cover.





Figure K

**Refer to Figure K for step 20**

Step 20: Your installation is now complete.

*NOTE: Retighten all connections after approximately 100-200 miles.*





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