



INSTALLATION INSTRUCTIONS

MAKE: GM
MODEL: Silverado HD / Sierra HD
YEAR: 2011-2015
ENGINE: V8-6.6L (td) Duramax LML

Mach Force-Xp Turbo Down-Pipe 49-44095 (3"409 Stainless Steel)



Parts Included:

- (P/N: 05-145215) Turbo Down-Pipe (x1)

CAUTION: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. aFe recommends professional installation on our products.

- Step 1:** (Read Instructions prior to installation) Secure vehicle on jack stands (refer to your owner's manual for specified jack stand positions).
- Step 2:** Disconnect the negative leads from the batteries.
- Step 3:** Remove the right front wheel.
- Step 4:** Remove the right inner fender panel.
- Step 5:** Remove the V-band clamp on the down pipe to exhaust system junction.
- Step 6:** If vehicle is equipped with aftermarket EGT gauge, remove probe and lay electrical lead safety out of the way.
- Step 7:** Remove the EGT, O2, and injector sensors from the down pipe. Remove the bolt on the support bracket.
- Step 8:** Remove the (x4) screws on the down pipe heat shield and remove the heat shield.
- Step 9:** Remove the V-band clamp on the down pipe turbo outlet and remove the down pipe.
- Step 10:** Recommended: Apply a light coat of Anti-Seize Lubricant to aFe down-pipe section before installing on vehicle and install. (Tighten clamps once properly position to turbo and exhaust system.)
- Step 11:** Reinstall the EGT sensor, o2 sensor, and the injector on the down pipe and tighten.
- Step 12:** Reinstall the mounting bolt on the support bracket.
- Step 13:** Install the right fender panel.
- Step 14:** Install the right front wheel.
- Step 15:** Re-connect negative battery leads. Install complete!
- NOTE:** Check all bolts after 50-100 miles.
- NOTE:** Place enclosed CARB EO sticker on or near the device on a smooth, clean surface. EO identification label is required to pass the smog test inspection.