

## INSTALLATION INSTRUCTIONS

MAKE: HONDA  
MODEL: ACCORD EX-L Coupe  
YEAR: 2013-2016  
ENGINE: V6-3.5L

**Axle Back**  
**304 Stainless Steel**  
**49-36607**

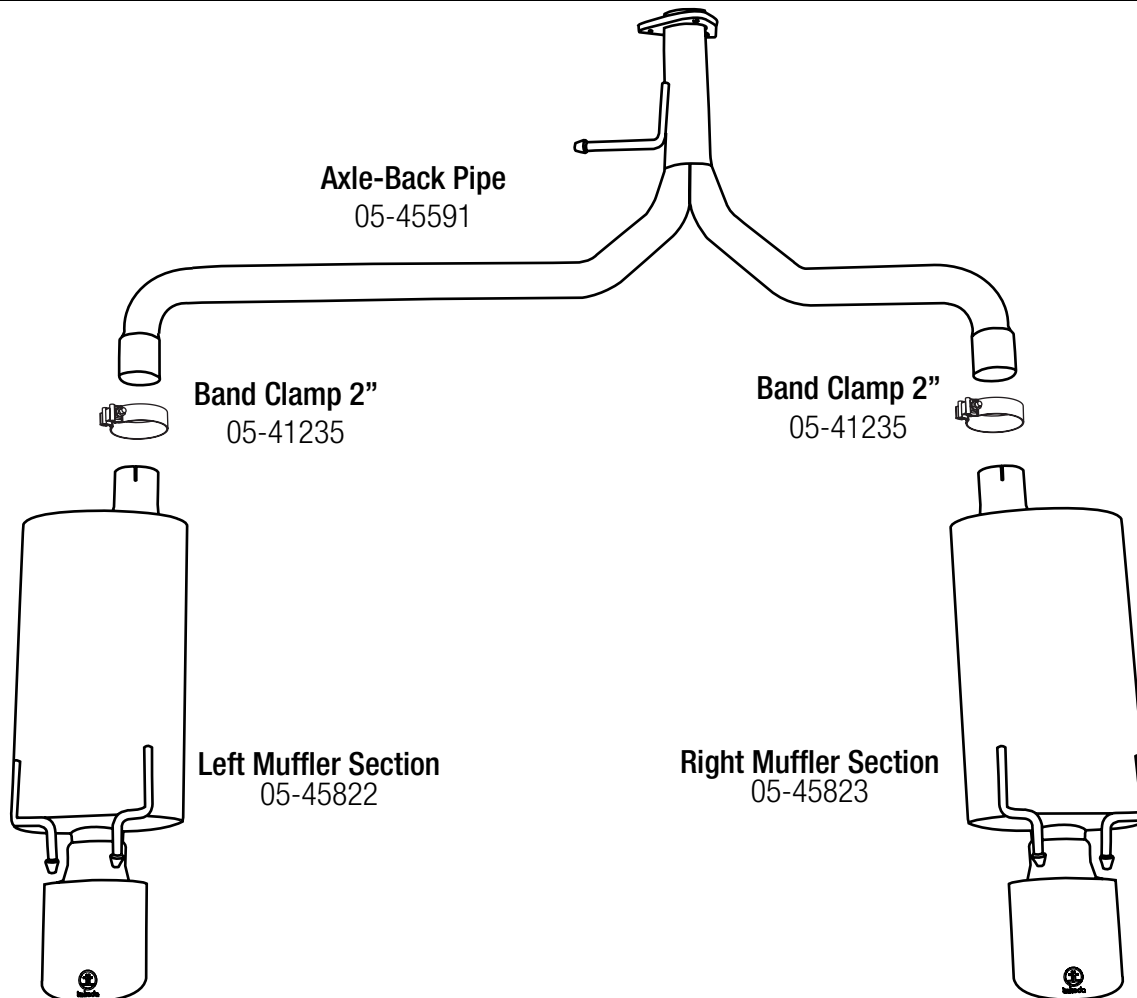
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### aFe recommends professional installation on our products.

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**Caution:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

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- Step 1:** (Read Instructions prior to installation) Secure vehicle on jack stands (Refer to your manual for specified jack stand positions).
- Step 2:** Remove the (x3) nuts securing the stock mufflers to the mid pipe.
- Step 3:** Remove the muffler rubber hanger mounts off the chassis and remove the stock muffler section.
- Step 4:** Remove the O-ring crush gasket off the OE muffler section and transfer onto the takeda axle back pipe section (Replace gasket if necessary).
- Step 5:** Remove the rubber mounts off the OE muffler section and transfer onto the takeda axle back exhaust.
- Step 6:** Install the takeda axle back pipe section using the original (x3) nuts and slide the rubber hanger onto the chassis and tighten the (x3) nuts.
- Step 7:** Using the (x1) supplied 2.0" aFe band clamp, install the takeda left side muffler section and slide the rubber hanger mount onto the chassis. Do not tighten the band clamp.
- Step 8:** Using the (x1) supplied 2.0" aFe band clamp, install the takeda right side muffler section and slide the rubber hanger mount onto the chassis. Do not tighten the band clamp.
- Step 9:** Align the left and right side takeda mufflers and then tighten all the band clamps.
- Step 10:** Re-check all your work.
- Note: It is normal for your exhaust system to emit smoke for the first few minutes upon initial start-up.**
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