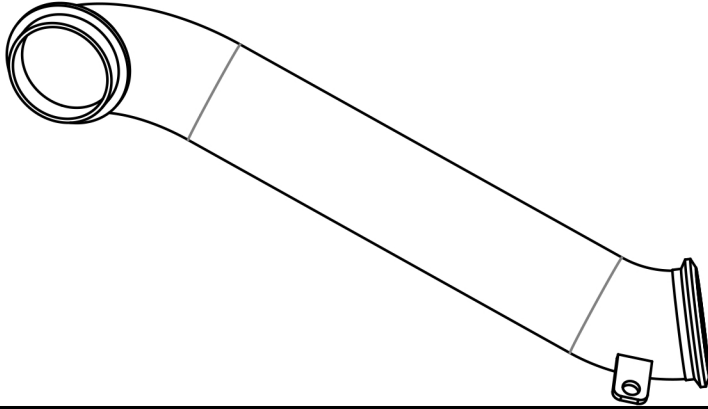




INSTALLATION INSTRUCTIONS

MAKE: GM
MODEL: Duramax
YEAR: 2004.5-2010
ENGINE: V8-6.6L (td)

Turbo Down-Pipe 49-04034



Parts Included:

- 05-142380

CAUTION: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Engine bays reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**

1. Place vehicle on lift or jack stands
2. Remove right front tire.
3. Remove plastic inner fender.
4. Remove cat-pipe from vehicle, save v-band clamp for re-use.
5. Remove the following from under the vehicle:
 - a) auto transmission dipstick and tube
 - b) OE down-pipe lower retaining bolt
 - c) heat shield screws (3). This allows extra clearance for removal.
6. Remove the following from the top side of the engine compartment:
 - a) turbo heat shield screws above turbo
 - b) turbo v-band clamp.
7. Remove the OE turbo down-pipe from below.
8. Install the new down-pipe in the following order:
 - a) place down-pipe into position and hold in place with the lower retaining bolt. Do not tighten completely
 - b) install the turbo v-band clamp and tighten completely
 - c) re-install turbo heat shield and screws
 - d) fully tighten lower retaining bolt
 - e) re-install transmission dipstick tube and dipstick
 - f) install cat-pipe with v-band clamp and tighten fully
 - g) re-install inner fender
 - h) install wheel and torque to factory specifications.
9. Re-torque wheel nuts after 50 miles.
8. Your installation is now complete.