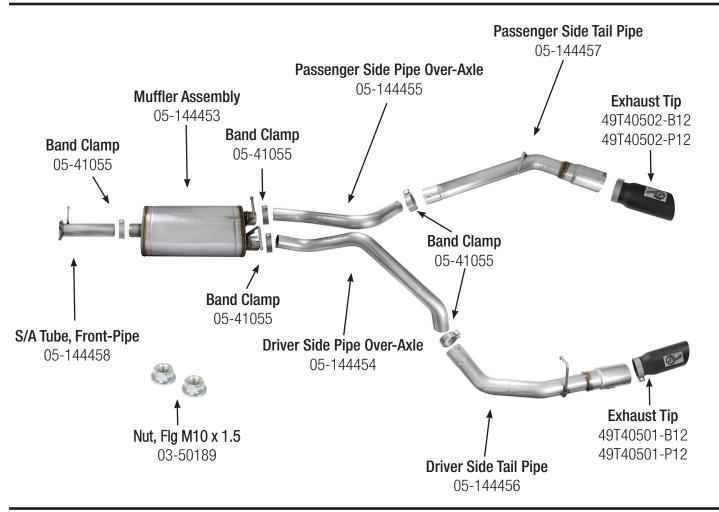


INSTALLATION INSTRUCTIONS

MAKE: RAM MODEL: 1500 YEAR: 19-23 ENGINE: V8-5.7L Cat-Back 49-42059-B (Black tips) 49-42059-P (Polished tips)

WHEELBASE: 140.5" WB- 144.6" WB - 153.5" WB



NOTE: ONLY FITS VEHICLES EQUIPPED WITH FACTORY DUAL EXHAUST.

- **Step 1: (Read Instructions prior to installation)** For faster installation spread the pieces of the exhaust alongside of your vehicle according to the diagram shown. Take caution not to damage the factory hardware and isolation mounts as they will be reused. It is recommended to not fully tighten the clamps until the entire system has been installed. Remove your stock exhaust up to the first flanged joint.
- **Step 2:** Remove the OE gasket from the OE exhaust flange and then install the front pipe using the (x2) provided nuts, OE bolts and OE gasket.
- **Step 3:** Install the (x3) 3" band clamps onto the muffler assembly and slip onto the front pipe and the OE isolation mounts.
- **Step 4:** Install both the driver and passenger side over axle pipes.
- **Step 5:** Install both the driver and passenger tail pipes using the provided 3" band clamps and OE isolation mounts.
- **Step 6:** Install both the exhaust tips to the desired position.
- **Step 7:** Adjust for alignment and tighten all connections. Your installation is now complete. It is recommended to re-tighten all exhaust components after the first 50-100 miles.

NOTES:

aFe recommends that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. Tighten and secure.