



# Magnum FORCE

Intake System Cover

**PN 54-32648-B**

**PN 54-32118-B**

## Important!

Please read all instruction steps before you begin installation.

Part Number	Make	Model	Year	Engine
54-32648-B	Ford	F-150 Ecoboost	2015-2020	V6-3.5L (tt)
	Ford	F-150 Ecoboost	2015-2021	V6-2.7L (tt)
54-32118-B	Ford	F-150 Ecoboost	2012-2014	V6-3.5L (tt)

**Step 1.** Remove the trim seal from the intake housing, and remove the two bolts that secure the intake tube to the housing.

**Step 2.** Install the cover onto the housing by sliding it in between the housing and the intake tube.

**Step 3.** Reinstall the two screws into the intake tube. Make sure that the screws pass through the new intake cover and tighten them up.

Installation is now complete! Make sure to retighten all clamps and hardware after 100 miles of driving.



Step 1



Step 2



Step 3

advanced FLOW engineering

252 Granite Street, Corona, CA 92879

Support: 951-493-7100

[www.aFePower.com](http://www.aFePower.com)