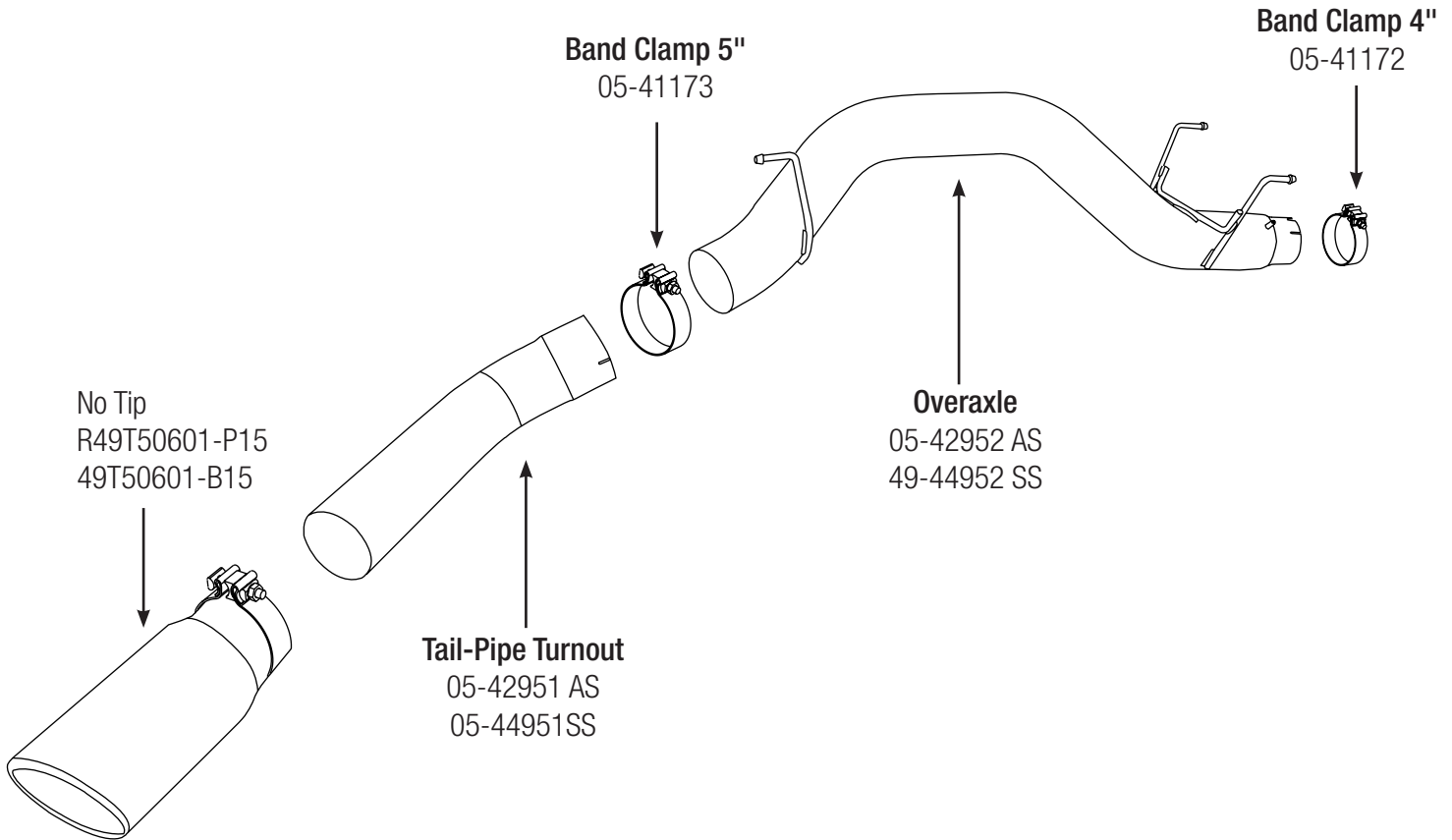




## INSTALLATION INSTRUCTIONS

MAKE: RAM  
MODEL: 2500/3500  
YEAR: 2013-2018  
ENGINE: V8-6.7L (td)  
WHEELBASE: 160.5 & 160

**5" DPF-Back Aluminized**  
49-02039 (No Tip)  
49-02039-P (Polished Tip)  
49-02039-B (Black Tip)  
**5" DPF-Back Stainless Steel**  
49-42039 (No Tip)  
49-42039-P (Polished Tip)  
49-42039-B (Black Tip)



**Step 1: (Read Instructions prior to installation)** Loosen up clamps (x2), as well as the bolt bracket (x1) holding down the sensor bung wire. save bolt it will be re-used, (when installing new aFe exhaust)

**Step 2:** Spray WD40 inside all (x3) isolation mounts.

**Step 3:** Pop out all hanger rods out of isolation mounts.

**Step 4:** Separate rear over axle tube from the front part of the tube.

**Step 5:** Remove front tube out of DPF.

Installation of aFe exhaust will require you to TEMPORALLY REMOVE spare tire and heat shield.

**It is recommended to not fully tighten the clamps until the entire system has been installed.**

**Step 6:** Lube and Spray WD40 inside all (x3) isolation mounts before installing.

**Step 7:** Installation will start from front to back.

**Step 8:** Place provided band clamps around tubes as shown on above.

**Step 9:** Install over axle first by sliding both hangers in the isolation mounts, please beware of the special notch located on front of tube. make sure it slides into place.

**Step 10:** Pop in rear hanger of the over axle tube into the isolation mount.

**Step 11:** lastly slide in rear tail-pipe turnout tube into over axle.

**Step 12:** Rotate tail-pipe tube to desired position.

**Step 13:** tighten up band clamps (x2), Also tighten up aFe tip to desired position.

**Step 14:** Install heat shield and spare tire back on.

### NOTES:

- aFe recommends that the tail-pipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. **Tighten and secure.**

**Caution:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**