INSTALLATION INSTRUCTIONS

2012 - 2016 LEXUS LS460 4.6L | PART NO. 19296

BILL OF MATERIALS:

1. D/S MUFFLER ASSEMBLY
2. P/S MUFFLER ASSEMBLY

WEAR SAFETY GLASSES

READ INSTRUCTIONS THOROUGHLY BEFORE INSTALLING PRODUCT

SHOP SUPPLIES:

SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:
1.[4] 10-1.25mm Nut

MINIMUM REQUIRED TOOLS:

17mm

Hanger Tool
(Or Pry Bar)

MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS

WARNING: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

ATTENTION: Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lbs for band clamps and 30-35 ft-lbs for U-bolt clamps. Over tightening will result in the clamp breaking and will NOT be warranted by MagnaFlow.

MAGNAFLOW: 22961 Arroyo Vista - Rancho Santa Margarita, CA 92688 | 1(800) 990-0905
Technical Support: 1(800) 959-9226 | Email: moreinfo@magnaflow.com

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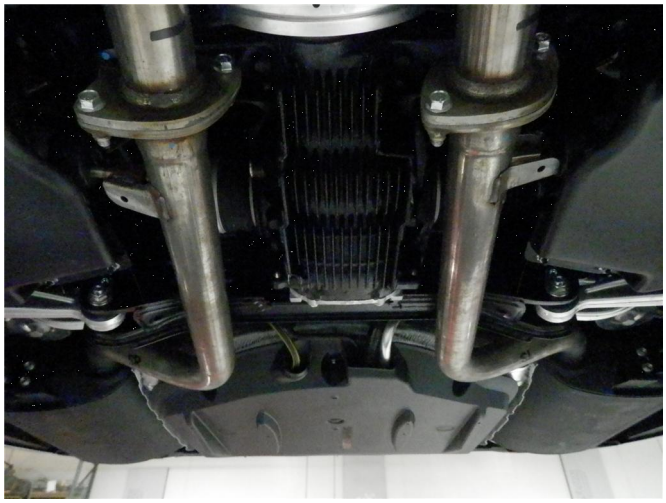
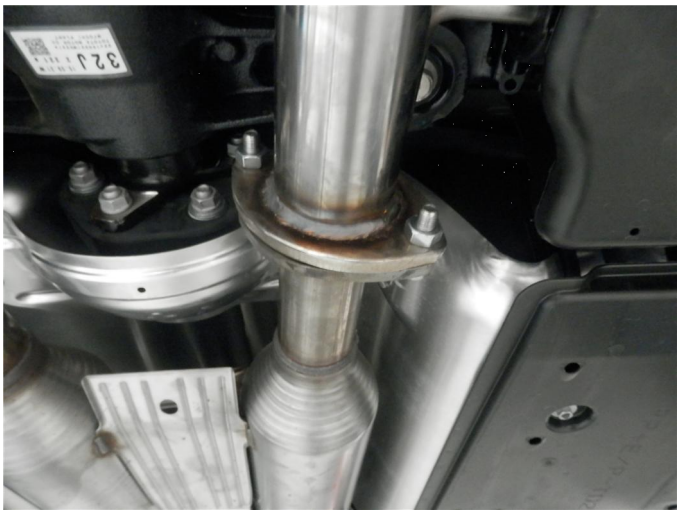
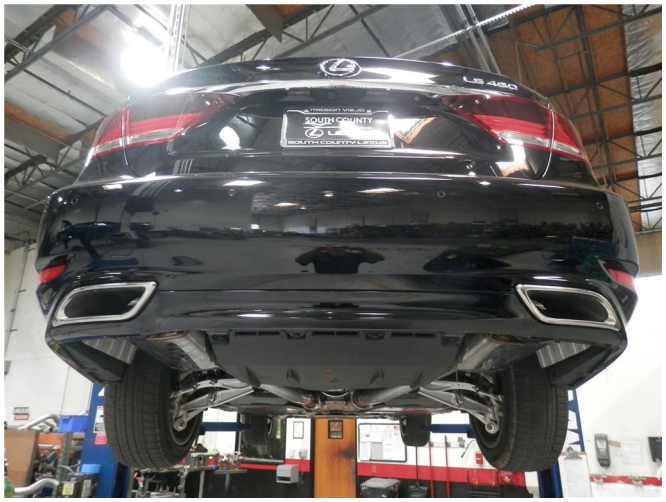


Step 1. Begin removal of the rear OEM exhaust mufflers by unbolting the two bolt flanges on each assembly at the resonator junction.Disengage all welded hangers from the rubber insulators. You may now remove both muffler assembies. Do not discard or damage the OEM fasteners or rubber insulators as they will be used to install the new system.



Step 2. To install your new MAGNAFLOW system loosely bolt each flange of the new Muffler Assemblies to the OEM resonator assemblies. Use the supplied nuts and reuse the OEM bolts.

Step 3. Begin installation of your new MAGNAFLOW system by attaching the Inlet Pipe Assembly to the catalytic converter outlet using the OEM fasteners and insulator. Keep all fasteners and clamps loose until final adjustment.



Step 4. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps from front to rear using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.

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