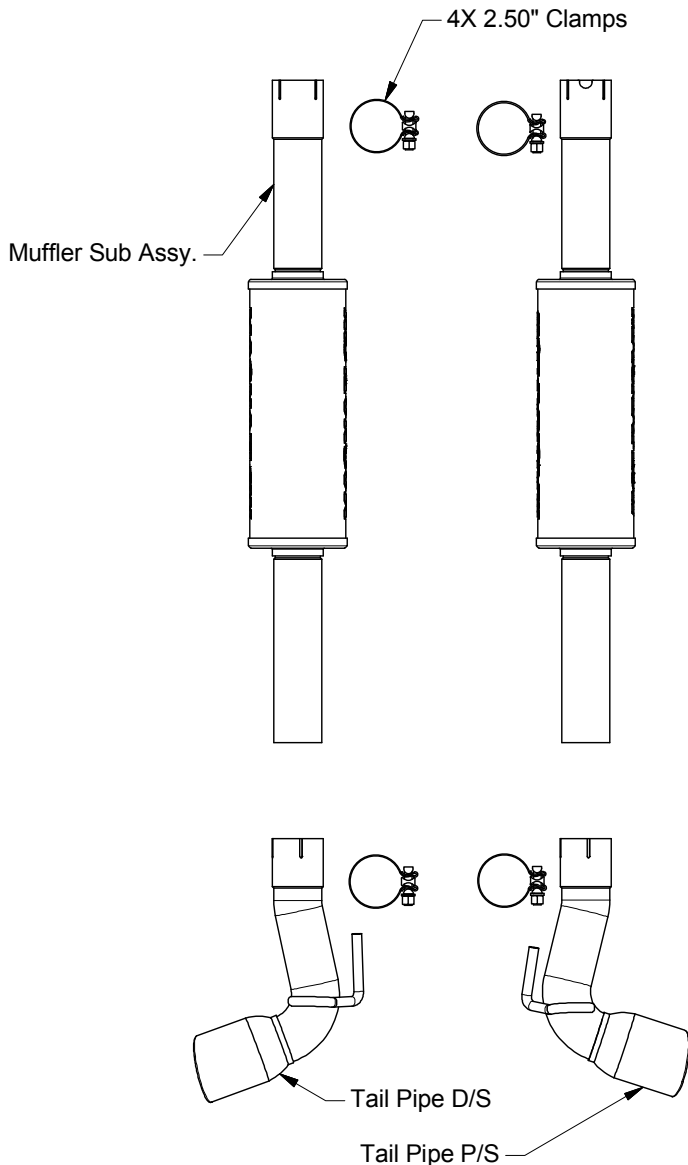


## 2003 - 2008 Dodge Viper SRT-10 8.3L



**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

**Step 1:** (Carefully read all instructions before installation) To remove the OEM exhaust system begin by unbolting the tip assemblies. Disengage all welded hangers from the rubber isolators. Working rear to front unbolt and remove the exhaust system from the catalytic converter outlet pipes. Be sure to retain all mounting hardware and rubber isolators as they will be used to install your new MAGNAFLOW performance system.

**Step 2:** Begin installation of your new exhaust system by attaching both muffer assemblies to the catalytic converter outlet pipes. Align locating notches on each inlet pipe to the corresponding posts on the converter outlet pipes. Loosely secure using the supplied clamps. Slip the inlet pipes of both tail pipe assemblies over the muffer assemblies outlet pipes and again, loosely secure using the supplied clamps.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

**\*\* Magnaflow Performance Exhaust recommends professional installation on all their products**