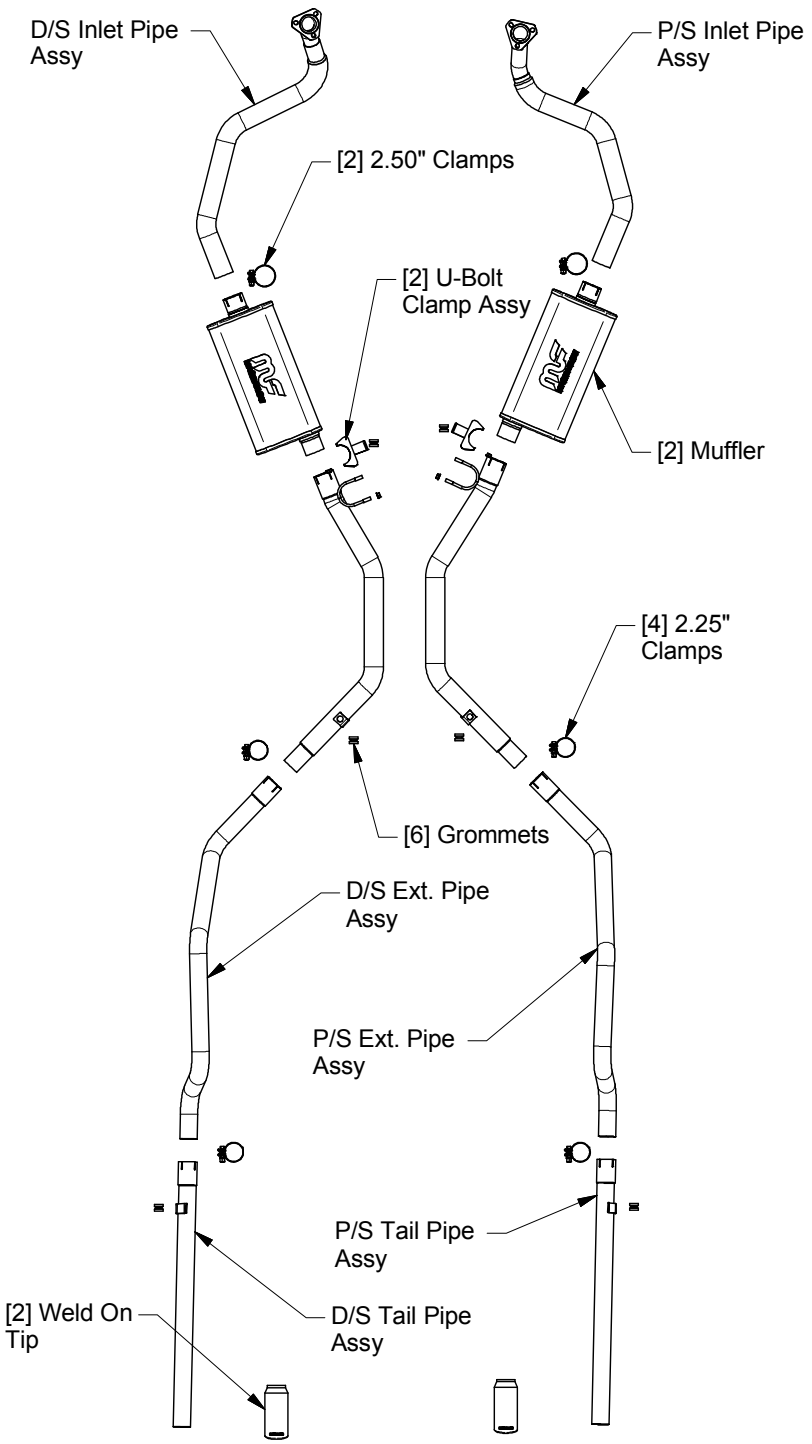
MAGNAFLOW Exhaust PRODUCTS

Mufflers, Converters, Systems and Tips

INSTALLATION INSTRUCTIONS
16724

1961-1964 Chevrolet



Warning: *When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.*

Step 1: (Carefully read all instructions before installation) Remove the existing exhaust system at the manifold/header junction being careful to not damage the factory nuts and gaskets as they will be re-used.

Step 2: Begin installation of the new system by fastening the D/S and P/S Inlet Pipe Assemblies using the saved gaskets and nuts. To install the Mufflers and Mid Pipe Assemblies it is necessary to install the supplied J-nuts into existing holes in the factory frame rails and attach with the supplied U-Bolt Bracket Clamp Assemblies, (blue) grommets and fasteners. Moving rearward install the remaining pieces in a similar fashion using the supplied hardware into existing holes in the frame rails again with supplied grommets/fasteners. Optional weld on tips are supplied and the Tail Pipe Assemblies can be shortened for desired appearance.

Step 3: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

Step 4: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (approximately 40ft-lbs for band clamps and 30-35ft-lbs for U-bolt clamps.. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

***** Magnaflow Performance Exhaust recommends professional installation on all their products***

Magnaflow Performance Exhaust - 22961 Arroyo Vista Rancho Santa Margarita, CA 92688Main #: 1-800-990-0905 Technical Support: 1-800-959-9226 ext 4500