

Installation instructions

For set # 16.7105

92-01 Honda Prelude

Rear Trailing Arm Bushing Set



1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

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It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle. Wheel alignment is almost always disturbed when suspension components are removed or replaced. It is recommended that you have the alignment checked on your vehicle at a qualified alignment shop. Energy Suspension recommends that you read over all the installation instructions and check all P/N's and quantities in the parts list before you start. Call customer service at 949-361-3935 if the parts in your kit do not match this parts list. Prior to installation, make sure that your car is in excellent mechanical condition and that there are no suspension or steering related problems. This part has been designed to work only with a car that is in good state of repair. No matter how carefully we design our parts, this is one area we have no control over and cannot be held responsible.

Do not remove outer metal shell, it must be reused for this bushing set to work.

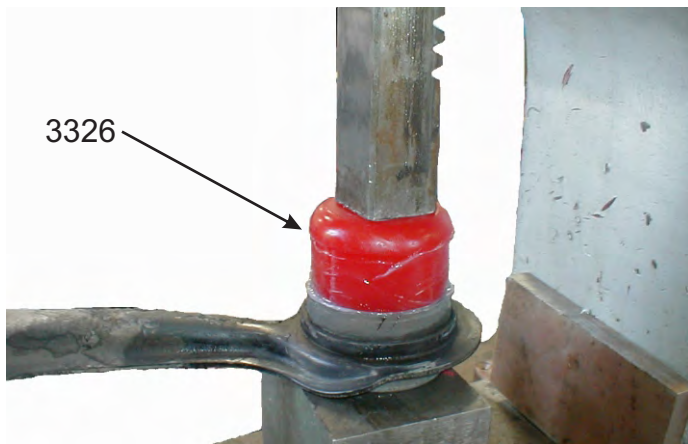


Parts List:

- 2 ea 3326 Trailing arm bushing
- 2 ea 15.10.357.39 Sleeve 1.00 O.D. x .500 I.D. x 2.700 LG.
- 4 ea 2357 Trailing arm bushing at rear lower control arm
- 2 ea 15.10.88.39 Sleeve .750 O.D. x .480 I.D. x 2.700 LG.

Apply light heat evenly around the outside of the outer metal shell, just enough to brake the bond with the rubber. When you see light smoke coming from the sides of the bushing the bond should be broken. At no time should there be any flames coming from the rubber, if there are any flames, you need to back off with the heat. Just push the old rubber and inner metal sleeve out. Let the outer metal shell cool before cleaning the inside.

3326



Let metal shell cool before cleaning inside. Remove any burrs and sharp edges before applying grease. Clean the hole/barrel in the control arm that you just removed the bushing from. Lubricate the inside of the hole/barrel. Grease all sides of the bushing that contact metal. Press in the Energy Suspension bushing 3326. Grease sleeve 15.10.357.39 and press into the bushing.

DO NOT REMOVE BUSHING FROM THIS POSITION. IT IS NOT INCLUDED IN THIS SET. USE SET # 16.3112



17267

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A hydraulic press was used to remove the original bushing, including the outer metal casing the rubber is bonded to. The inside diameter of the control arm is \varnothing 36mm (1.417"). Go about .050" smaller when pressing out the bushing. Grease all sides of the bushing that contact metal. Press in the Energy Suspension bushing 2357. Grease sleeve 15.10.88.39 and press into the bushing.

DO NOT REMOVE BUSHING FROM THIS POSITION. IT IS NOT INCLUDED IN THIS SET. USE SET # 16.8108