

Installation Instructions Set # 16-3108

91-93 Acura Integra

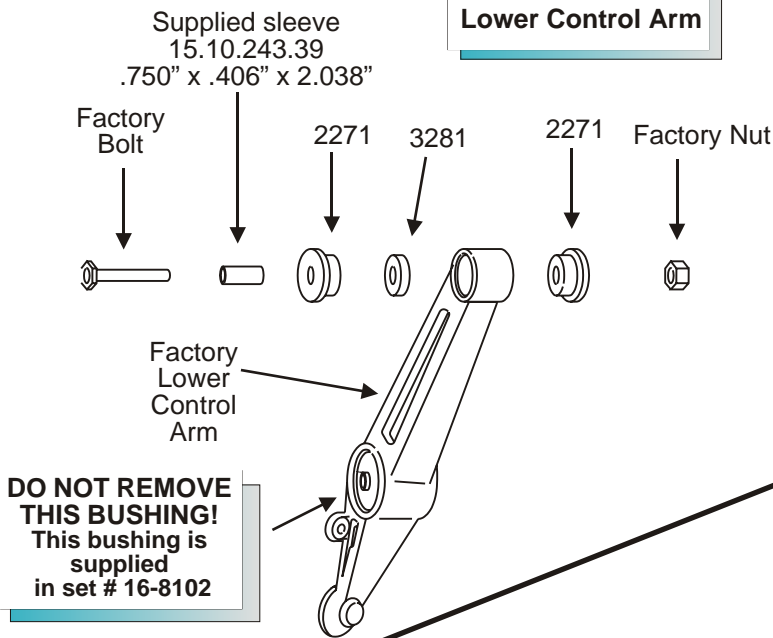


1131 VIA CALLEJON, SAN CLEMENTE, CA 92673

It is recommended that a factory service manual be purchased prior to performing any work on your car or truck.

1. Properly support the vehicle on the frame.
2. Unbolt the upper control arm and pivot bushing assembly from the vehicle. Unbolt the upper control arm from the pivot bushing assembly.
3. Remove the rubber bushing and shells from the pivot bushing assembly. A hydraulic press will be needed. Clean the pivot bushing assembly and lubricate the inside of the barrel. Grease all sides of the bushing that contact metal. Press in the Energy Suspension bushing. Note: the bushings have a part number engraved in them. The engraved side on each bushing must be facing each other when fully assembled. See diagram.
4. Reassemble and reinstall the upper control arm assembly onto the vehicle.
5. Remove the lower control arm.
6. Press out the inner control arm bushing including it's shell from the control arm.
7. Grease the I.D. of the lower control arm (where the shell was). Grease the Energy Suspension bushing. Grease all sides of the bushing that contact metal.
8. Install the bushings. There are three bushing for this location. Two will be the same and one is different. Install the bushing with the flange first then install the bushing without the flange next. Install the remaining part. Grease the sleeve and install the sleeve.
9. Reassemble the control arm onto the vehicle. Tighten all fasteners to factory specs.
10. Perform a complete wheel alignment after completion of work.

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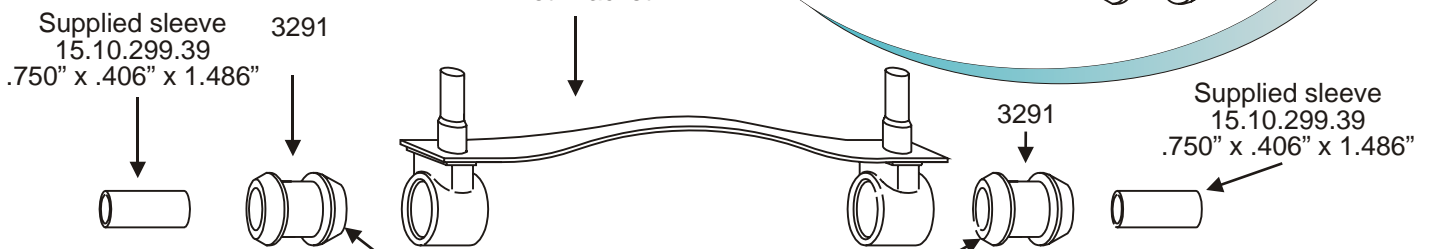
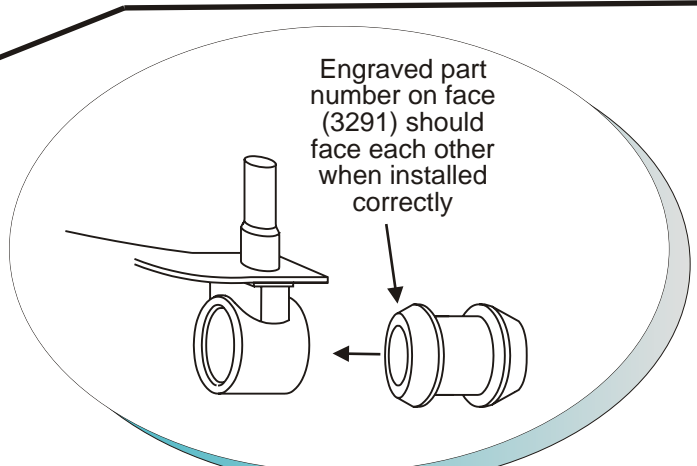


Other Energy Suspension Sets Available for this vehicle:

- | | |
|----------|---------------------------------------|
| 16-3104 | Rear end control arm set (lower only) |
| 16-8102 | Front shock bushing set |
| 16-8103 | Rear shock bushing set |
| 16-7102 | Front strut bushing set |
| 16-13101 | Balljoint boot set |
| 9-13103 | Tie-rod boots |
| 16-1102 | Manual trans. shifter stabilizer |

UpperControl Arm

Factory Upper Control Arm Pivot Bracket



Part number engraved on bushings should face each other when installed properly.

17156

7/25/96 KN
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