

ROUGH COUNTRY

SUSPENSION SYSTEMS®

Toyota 2005-20 Tacoma AL2 Steps

Thank you for choosing Rough Country for all your vehicle needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

If question exist, please call us @1-800-222-7023. We will be happy to answer any questions concerning this product.

Check all fasteners for proper torque. Check to ensure for adequate clearance between all components.

Periodically check all hardware for tightness.

KIT CONTENTS:
Driver Side Step x1
Pass Side Step x1

TOOLS NEEDED:
12mm Wrench or Socket

HARDWARE INCLUDED:
8mm x 30mm Hex head Bolt w/
Washer x12
Body Clips x12



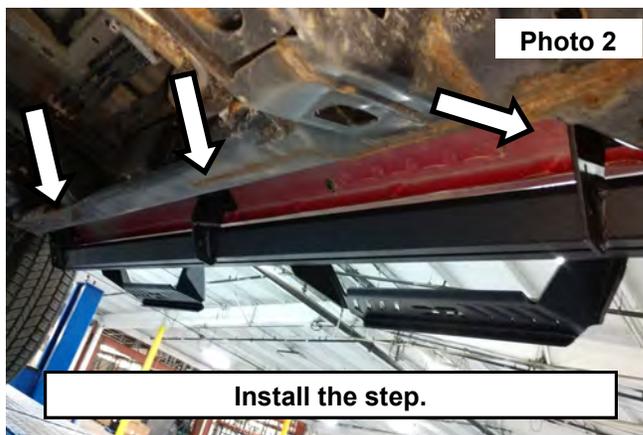
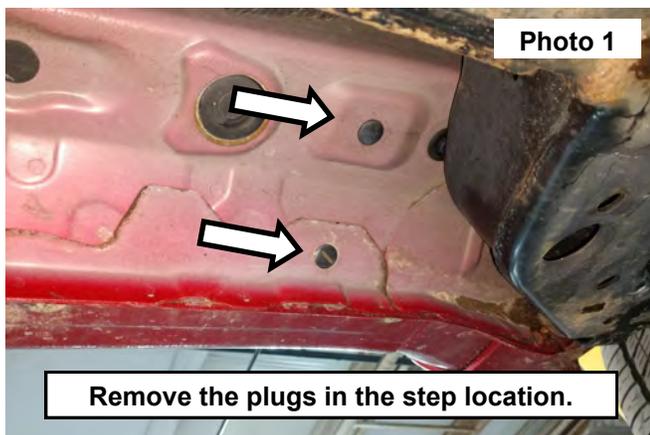
Torque Specs:

Size	Grade 5	Grade 8	Size	Class 8.8	Class 10.9
5/16"	15 ft/lbs	20ft/lbs	6MM	5ft/lbs	9ft/lbs
3/8"	30 ft/lbs	35ft/lbs	8MM	18ft/lbs	23ft/lbs
7/16"	45 ft/lbs	60ft/lbs	10MM	32ft/lbs	45ft/lbs
1/2"	65 ft/lbs	90ft/lbs	12MM	55ft/lbs	75ft/lbs
9/16"	95 ft/lbs	130ft/lbs	14MM	85ft/lbs	120ft/lbs
5/8"	135ft/lbs	175ft/lbs	16MM	130ft/lbs	165ft/lbs
3/4"	185ft/lbs	280ft/lbs	18MM	170ft/lbs	240ft/lbs

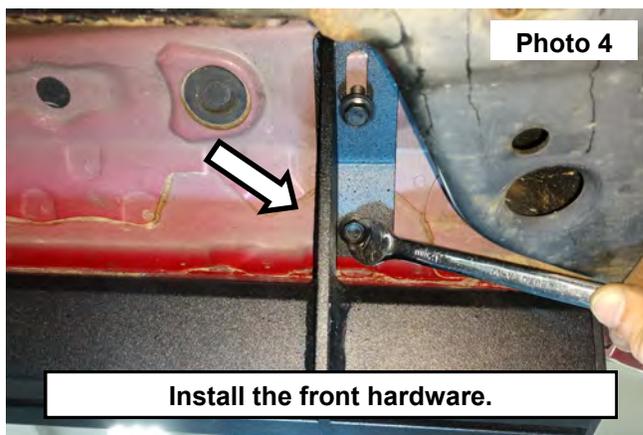


INSTALLATION INSTRUCTONS

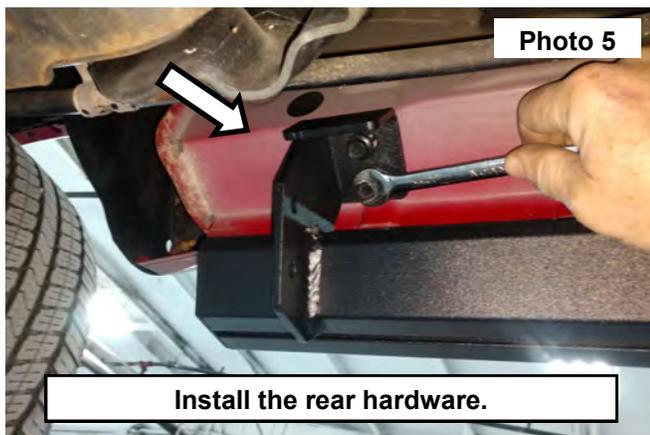
1. Locate the (3) mounting locations on each side of the body of the vehicle. Remove the plugs in each threaded hole. If not equipped with the threaded inserts install the supplied body clips into the mounting location. **See Photo 1.**
2. Install the step onto the body of the vehicle. **See Photo 2.**



3. Secure the step in the center mount. Use (2) of the supplied 8mm x 30mm hex head bolts w/ washer into the threaded mounts in the body. Snug the bolts using a 12mm socket. **See Photo 3.**
4. Install the 8mm x 30mm hex head bolts w/ washer into front and rear step mounts. **See Photos 4 and 5.**



5. Tighten all hardware installed to secure the step to the body of the vehicle using a 12mm socket.
6. Step shown installed onto the vehicle. **See Photo 6.**



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