



Crown Automotive Sales Co., Inc.

YJ Body Mount Kit Installation Instructions Replaces P/N: 52002723K

Kit Contents:

- 6 – Retainer (Large)
- 6 – Upper Body Mount (Large)
- 6 – Lower Body Mount (Large)
- 4 – Retainer (Small)
- 4 – Upper Body Mount (Small)
- 4 – Lower Body Mount (Small)



1. Ensure that all components in kit are accounted for.
2. Begin by applying a generous amount of penetrating oil to the body mount hardware. This will help to prevent any broken hardware.
3. Loosen all body mounting hardware on one side of the vehicle and remove all body mounting hardware on the other side of the vehicle. Retain all mounting hardware in the order they were removed.
4. Pre-assemble the upper body mounts to the retainers. This will make installation easier. (See Figure 1)
5. Place a piece of wood (2x4 or similar) between a floor jack and the body on the side of the vehicle where the hardware has been removed. Slowly raise the body from the frame until the upper body mounts and retainers can be removed from the vehicle. Ensure that nothing gets stretched, pinched or damaged during this process.
6. Place the upper body mount and retainer into the holes in the frame. The front 3 mounts on each side use the large mounts and retainers. The rear 2 mounts on each side use the small mounts and retainers.
7. Once all of the upper mounts have been replaced the body can be lowered back onto the frame.
8. Place the replacement lower body mounts onto the hardware with the open end facing the threads of the hardware. (See Figure 2) Place a few drops of blue thread-locking compound on the threads of the hardware and thread them into the captured nuts in the body. Do not torque at this time.
9. Remove the body mounting hardware on the side that was initially loosened. Repeat steps 4-8 on the other side of the vehicle.
10. Once all the body mounts have been replaced the hardware can be torqued to the below specs:
 - Front Mounts (w/ Large Retainers) – 50 ft. lbs.
 - Rear Mounts (w/ Small Retainers) – 35 ft. lbs.
11. Re-torque all hardware after 500 miles.

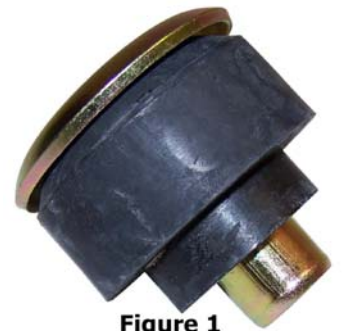


Figure 1



Figure 2

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