



**Crown Automotive Sales Co., Inc.**  
**NV247 Progressive Coupling Installation Tips**  
**Replaces P/N: 5012329AA**

- We recommend that you use the original Mopar transfer case fluid (P/N: 5016796AA) with this Progressive Coupling. Failure to do so may cause premature failure of the Progressive Coupling.
- Included are 2 Viton O-rings. We recommend the O-rings that are pre-installed in Progressive Coupling be removed and replaced with the Viton O-rings.
- We also recommend that the Progressive Coupling be completely submerged in the Mopar fluid for at least 24 hours. This should be done after the Viton O-rings are changed. This helps avoid chattering upon initial test drives and prolongs the life of the Progressive Coupling.

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