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Installation Instructions

Bumper Billet Grille
09-On Ford F-150 (Part #886357)
1 pc Horizontal Overlay

IMPORTANT NOTICE:

Carefully read the instructions before attempting to install this product. Smittybilt is in no way responsible for any damage to the vehicle or personal injury that may occur during the installation or use of this product.

NOTE: During shipping product might lose its convex shape or the bars may bend slightly. In order to get a proper fit, product might need to re-shape slightly by bending it BY HAND to regain its convex shape. Be careful not to damage the Billet Grille when bending.

INCLUDED COMPONENTS

- 1 – Billet Grille (1 pc)
- 2 – “C” Brackets
- 4 – M4 x 15mm Phillips Screws
- 4 – M4 Flange Nuts
- 2 – M10 x 25mm Hex Head Bolts
- 2 – M10 Flat Washers
- 2 – M10 Nuts



TOOLS REQUIRED

- Phillips Screw Driver
- Flat Screw Driver
- 16mm Wrench
- 5.5mm Wrench



INSTALLATION INSTRUCTIONS

1. Inspect product and check the components with items listed above.
2. Remove the license plate holder from vehicle by releasing (2) clips on the top and (2) clips on the bottom.
NOTE: You will not be re-installing the license plate holder back to the vehicle. Check if your local/state law requires a front license plate before installing Bumper Insert.
Once you have removed the license plate holder, locate and remove the (3) push fasteners at the front end of the bottom plastic shroud/rock shield, to access the back of the bumper (**Fig 1**).
3. Determine the top and bottom of the Bumper Insert (**Fig 2**). Attach both “C” Brackets to Bumper Insert using the included (4) M4 x 15mm Phillips Screws and (4) M4 Flange Nuts (**Fig 3**). Do not tighten at this time.
4. Position Bumper Insert assembly (**Fig 4**) into bumper cavity. Attach the “C” Brackets to bumper using the included (2) M10 x 25mm Hex Head Bolts, (2) M10 Flat Washers, and (2) M10 Hex Nuts (**Fig 5**). Do not tighten at this time.
5. Center and align Bumper Insert one last time and then tighten all hardware at the same rate. Re-install plastic shroud/rock shield using the factory push fasteners.



Fig 1

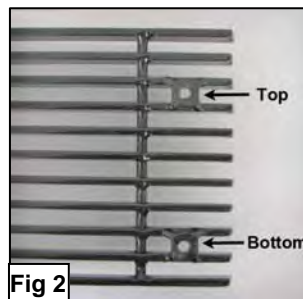


Fig 2



Fig 3

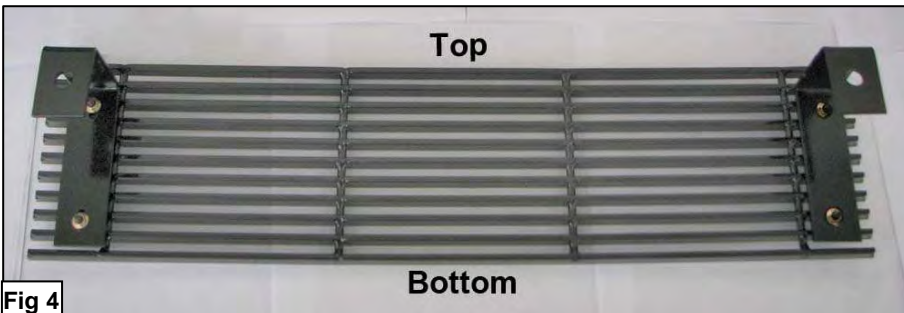


Fig 4



Fig 5

For Technical Support/Warranty Information please call 310-762-9944

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