



# Installation Instructions

Front Inner Fender

SKU: JK1002

2007-2015 Jeep JK 4 Door

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## SAFETY

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**Your safety and the safety of others is very important.**

- In order to help you make informed decisions about safety, we have provided installation instructions and other information.
- These instructions alert you to potential hazards that could hurt you or others.
- Please do a job safety analysis (JSA) before each task to identify potential hazards for your situation and remove/protect against them.
- You must use your own good judgment, and take your time.

**Read and understand all safety precautions and instructions before installing this product.**

THIS PRODUCT IS FOR OFFROAD USE ONLY. ALL LIABILITY FOR INSTALLATION AND USE RESTS WITH THE OWNER.

**CARELESS INSTALLATION AND OPERATION CAN RESULT IN SERIOUS INJURY OR EQUIPMENT DAMAGE.**

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## Injury hazard

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**Failure to observe these instructions could lead to severe injury or death.**

- Always** remove jewelry and wear eye protection.
- Always** use appropriate and adequate care in lifting components into place.
- Always** insure components will remain secure during installation and operation.
- Always** wear safety glasses when installing this kit
- Always** use extreme caution when cutting and trimming during fitting.
- Always** tighten all nuts and bolts securely per installation instructions.
- Always** perform regular inspections and maintenance on mounts and related hardware.





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## Overview

Congratulations on your new purchase of the front inner fender.

Your inner fenders was designed in 3-D from digitized data, CNC laser cut, fabricated, and powder coated... all in the U.S.A. Enjoy the fit and finish of a quality inner fenders from Fab Fours, Inc.





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## I. Tools Required

- Sockets and ratchet
- 17/32" and 1/4" drill bits
- Drill
- Marking tool
- Allen wrenches

## II. Inner fender installation

1. This manual starts with the assumption that you have followed the disassembly instructions from our fender manual and have already removed your factory fenders and inner fenders in preparation.





## Installation Instructions

### Front Inner Fender

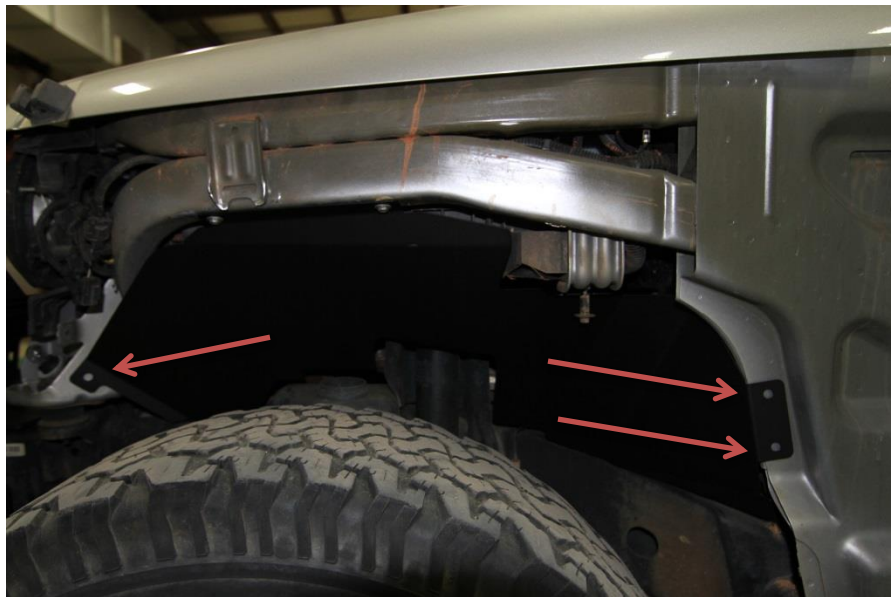
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2. Position the inner fender in the mounting position and install the two upper bolts and the nut and washer on the frame stud



3. Mark the three lower mounting points in preparation for drilling the piolet holes.





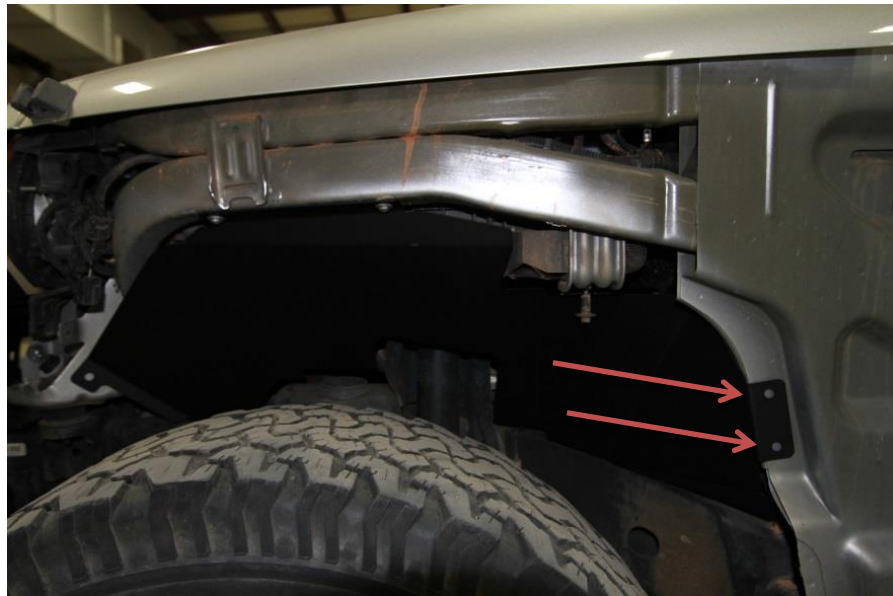
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4. Remove the inner fender and drill out the piolet hole using the  $\frac{1}{4}$ " drill bit. Follow the piolet hole with the clearance hole size of  $17/32$ ".
5. Install the two rivet nuts in the rear two holes using the supplied rivet install tool.



6. Reinstall you inner fender and start all hardware prior to fully tightening them down
7. Fully tighten down all hardware.
8. Your inner fenders are now properly installed and you can now move on to the installation of your fenders!





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### III. Maintenance/Care

- Periodically check and tighten all nuts.
- Stripped, fractured, or bent bolts or nuts need to be replaced.

### IV. Contact Information

Fab Fours Inc.  
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Lancaster, SC 29720

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Fax (970)-385-1914  
Email [Support@fabfours.com](mailto:Support@fabfours.com)



**More than expected... Better than expected.**

